



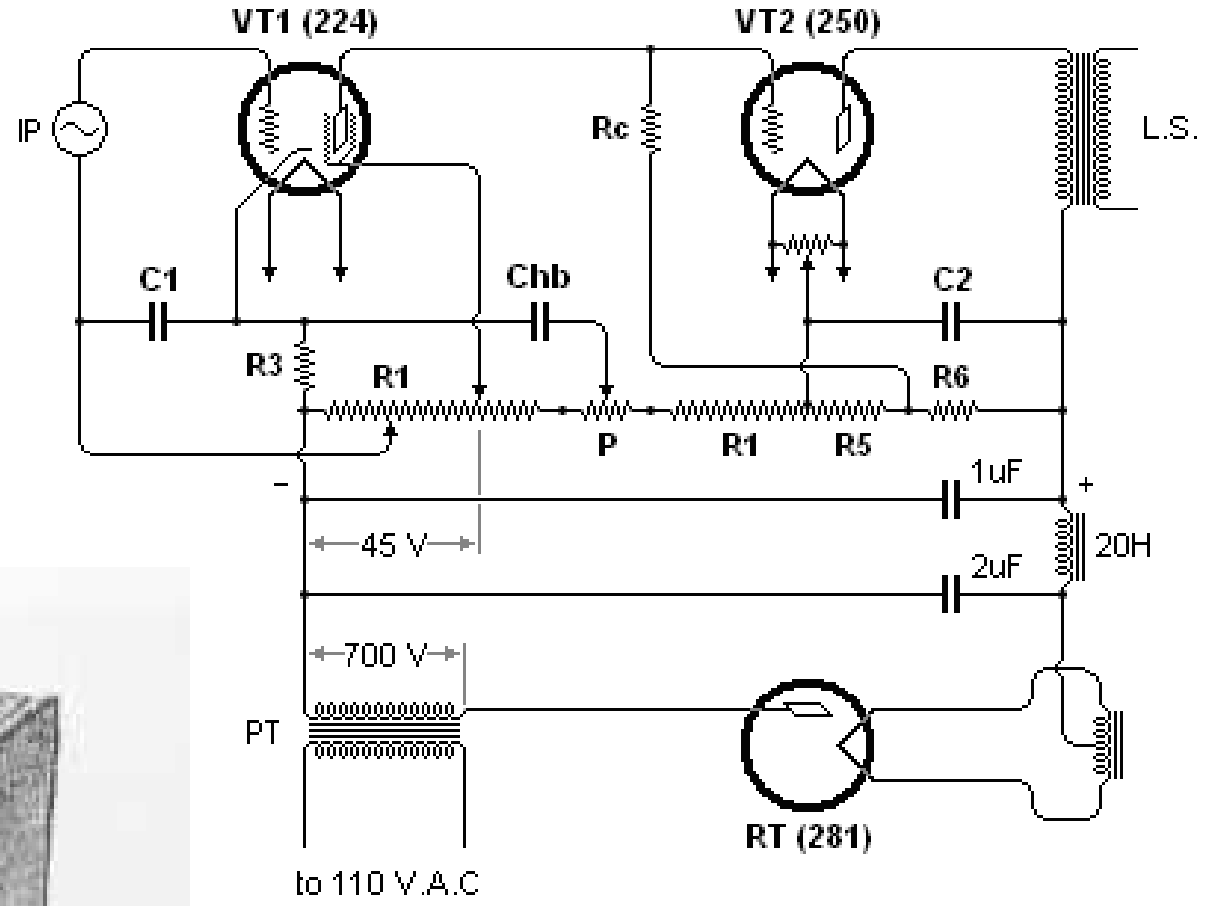
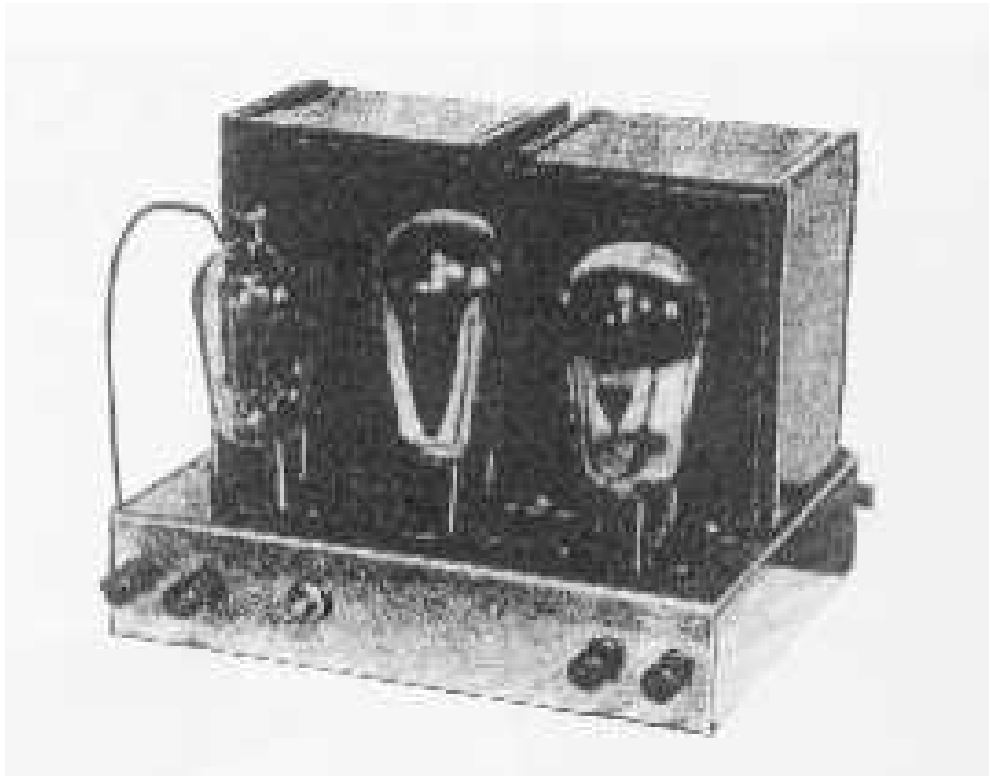
# Audio Power Amplifiers

History and design of the audio amplifier

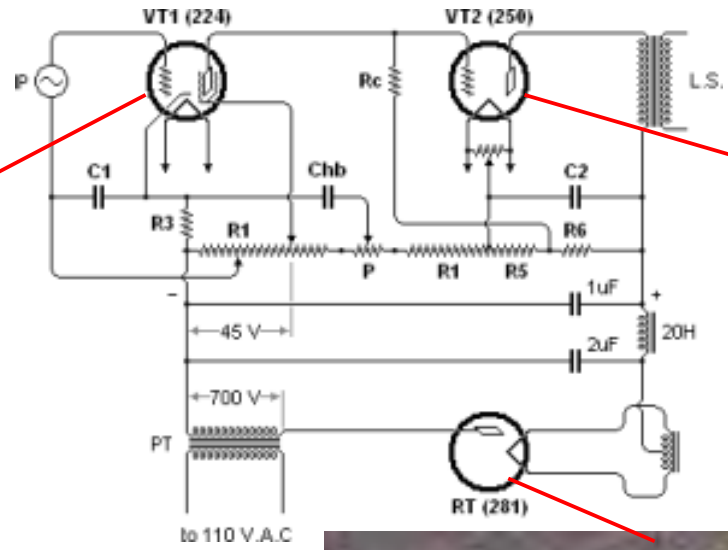
Graeme J Cohen AES Sept 25 2012

**Early High Quality Sound**

# The Loftin-White amplifier



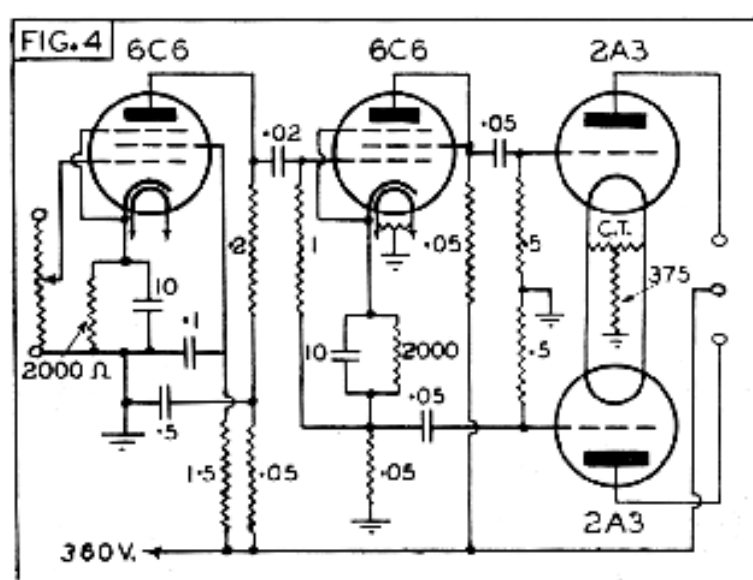
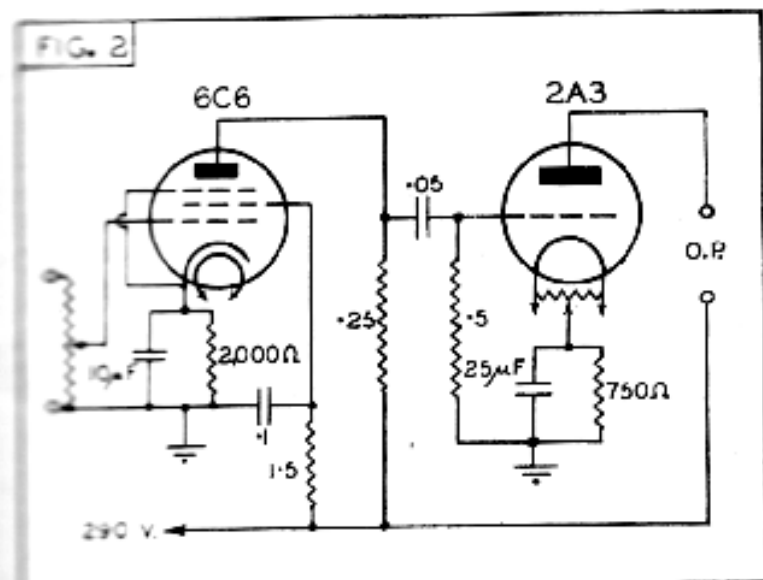
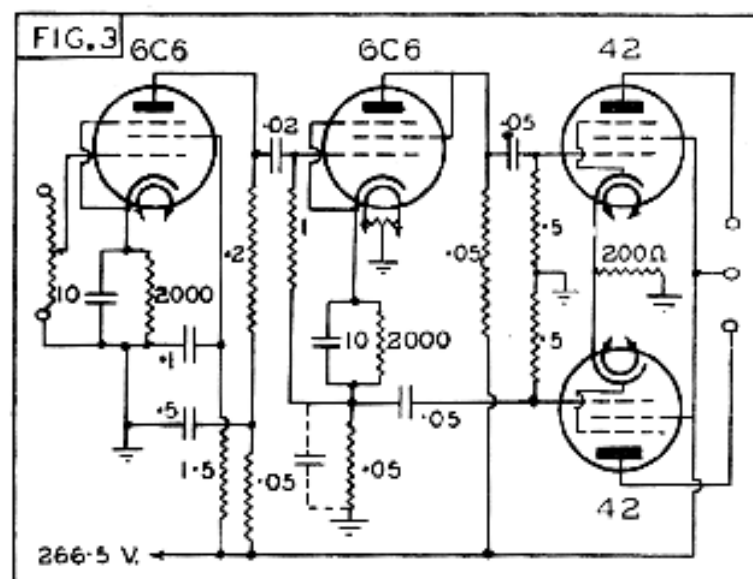
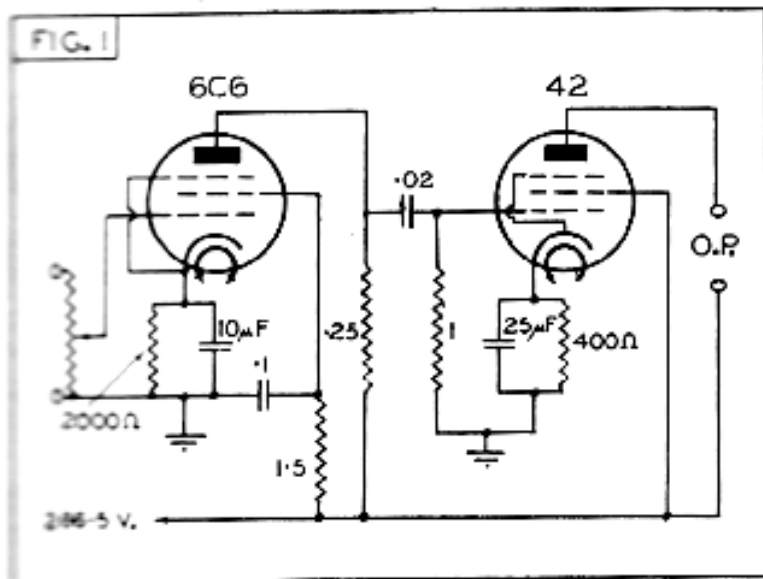
The Loftin-White circuit as it was published in Radio News issue January 1929

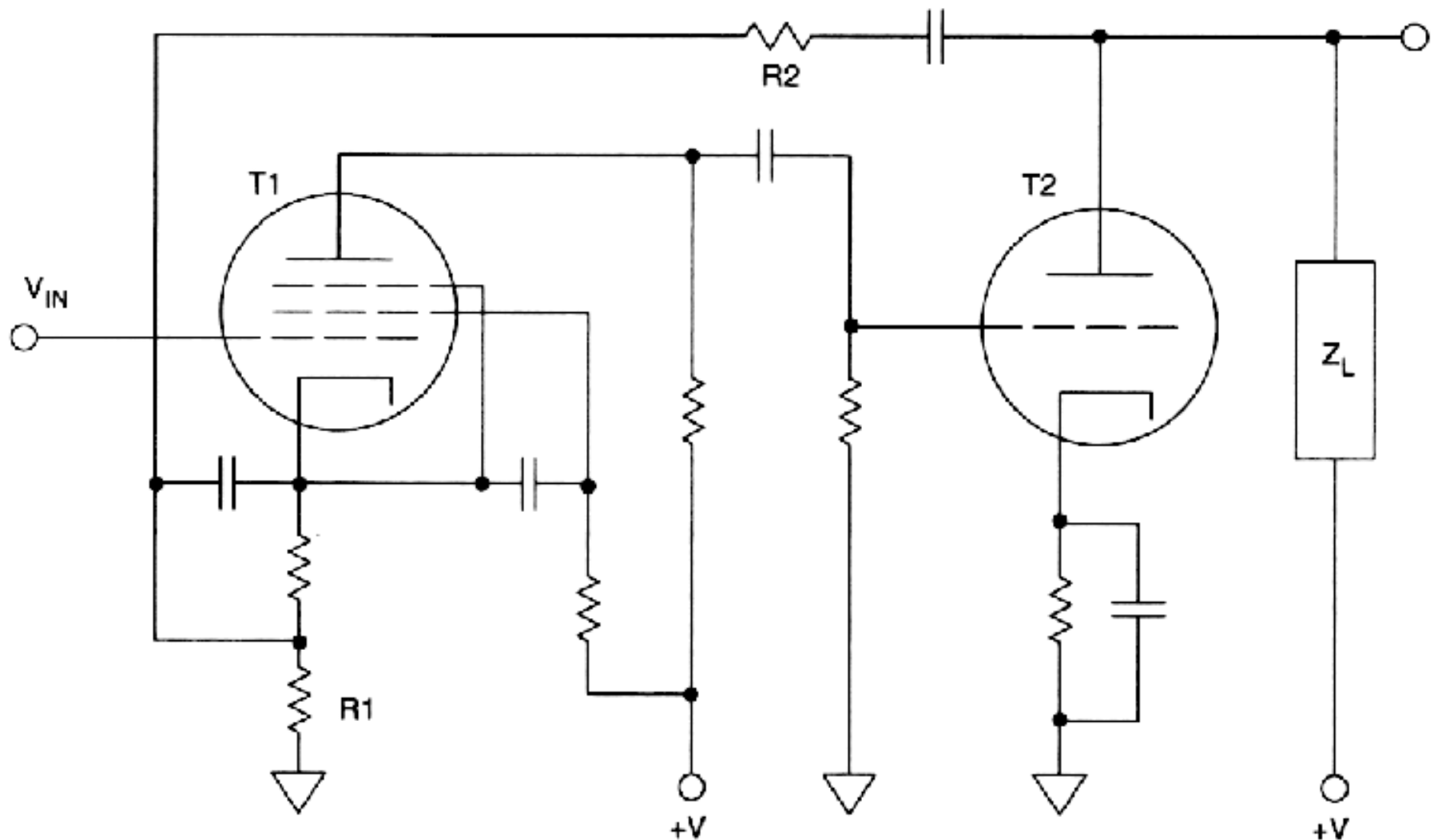


# POWER OUTPUT SYSTEMS

A Paper delivered before the New South Wales Division of  
The Institution of Radio Engineers, Australia, at Science  
House, Sydney, on December 3, 1936.

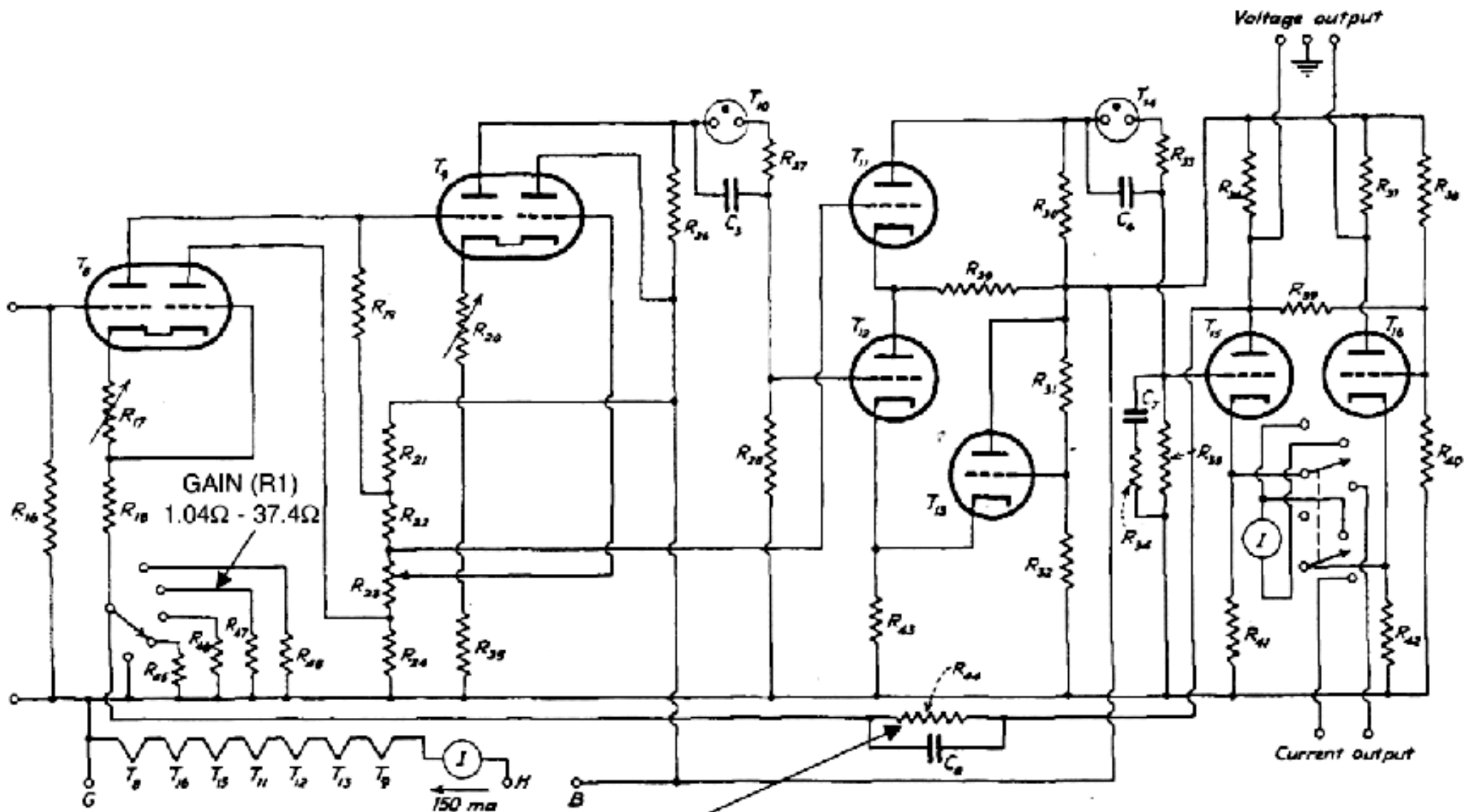
by  
F. Langford Smith\*  
B.Sc., B.E., M. Inst. R.E. (Aust.)





Adapted from: Frederick E. Terman, "Feedback Amplifier Design,"  
 Electronics, January 1937, pp. 12-15, 50.

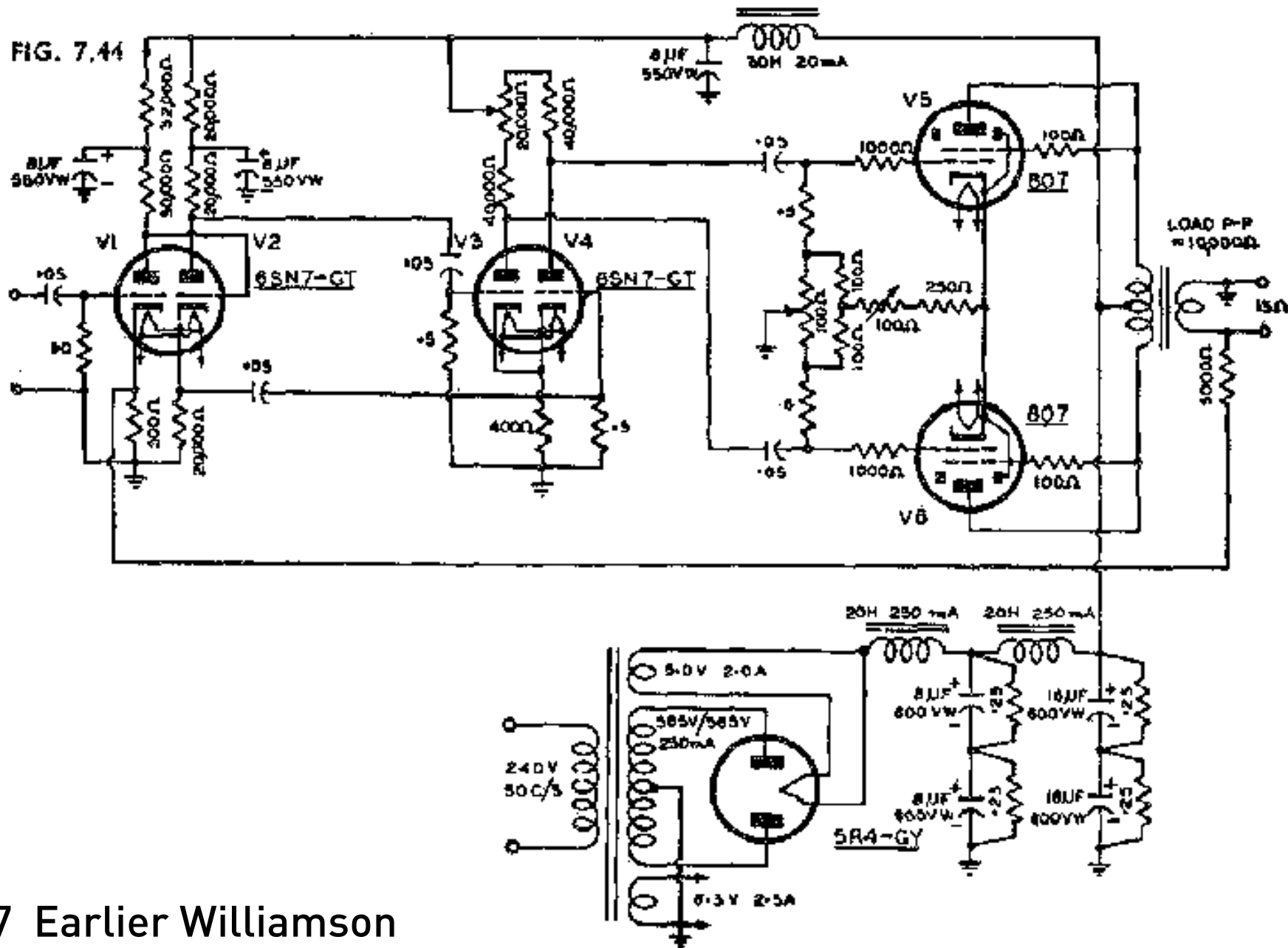
**A 1937 vacuum tube feedback circuit designed by  
 Frederick E. Terman, using current feedback to the low impedance  
 input cathode (adapted from Reference 2)**



FEEDBACK RESISTOR (R2)  
(151kΩ)

Adapted from: Stewart E. Miller, "Sensitive DC Amplifier with AC Operation," Electronics, November 1941, pp. 27-31, 105-109

**A 1941 vacuum tube feedback circuit using current feedback**



1947 Earlier Williamson

*Amplifier employing voltage feedback from the secondary of the output transformer, with push-pull triodes. The amplifier is virtually distortionless up to an output of 11 watts, and has a smooth overload up to 16 watts.*



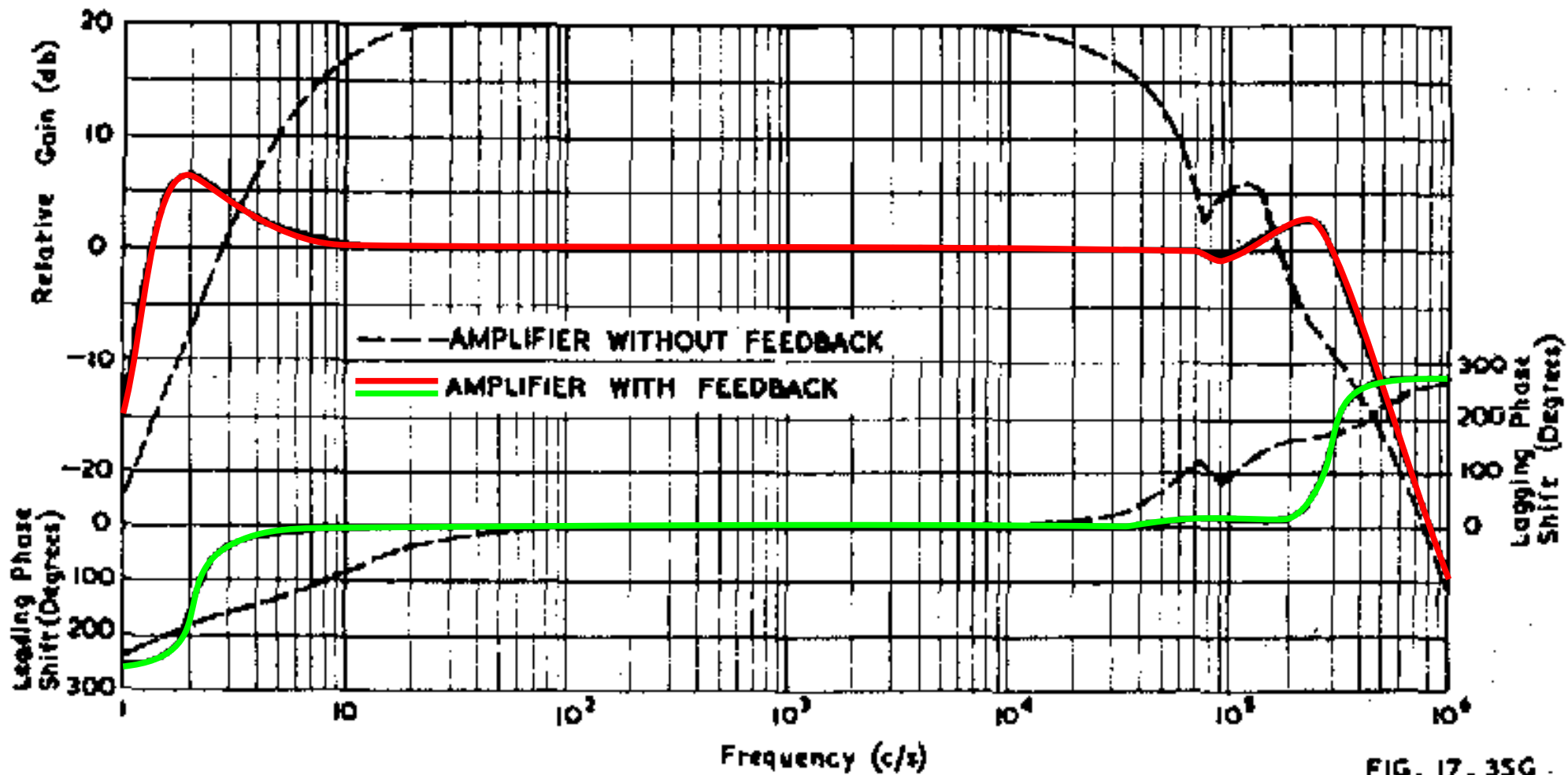
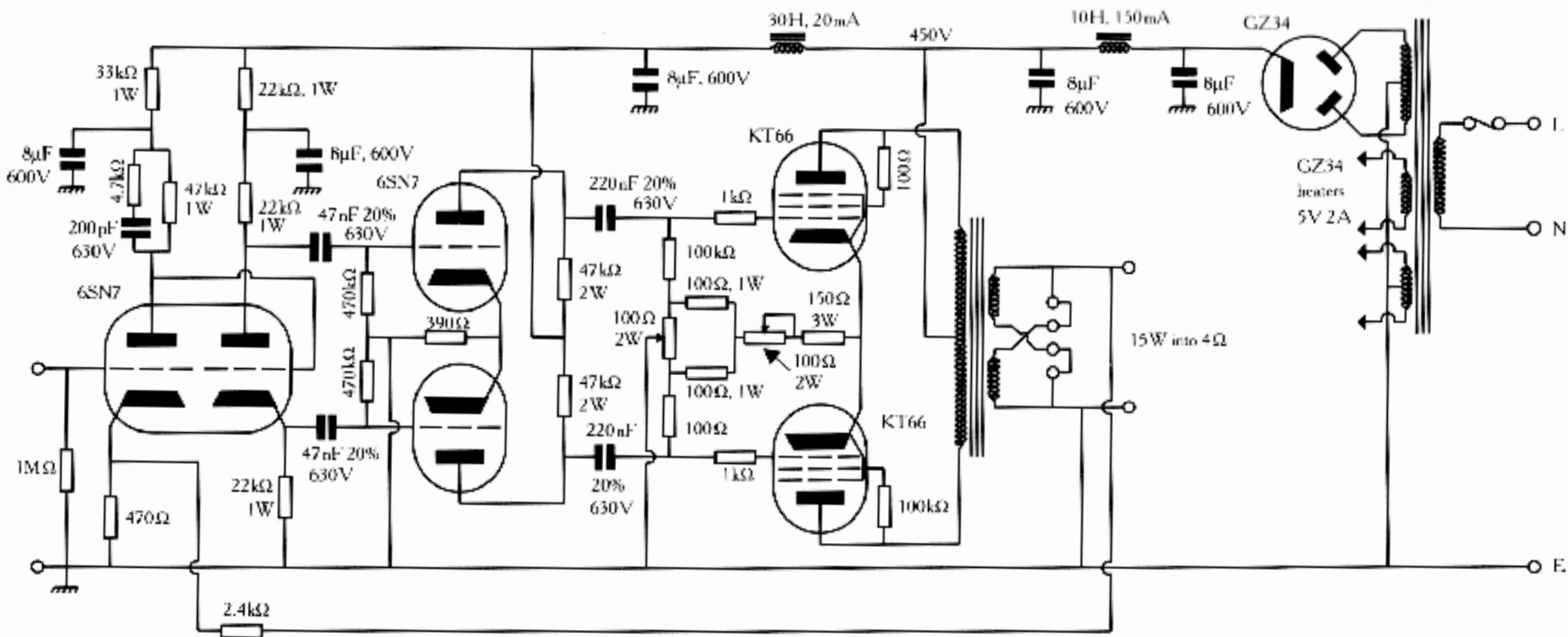


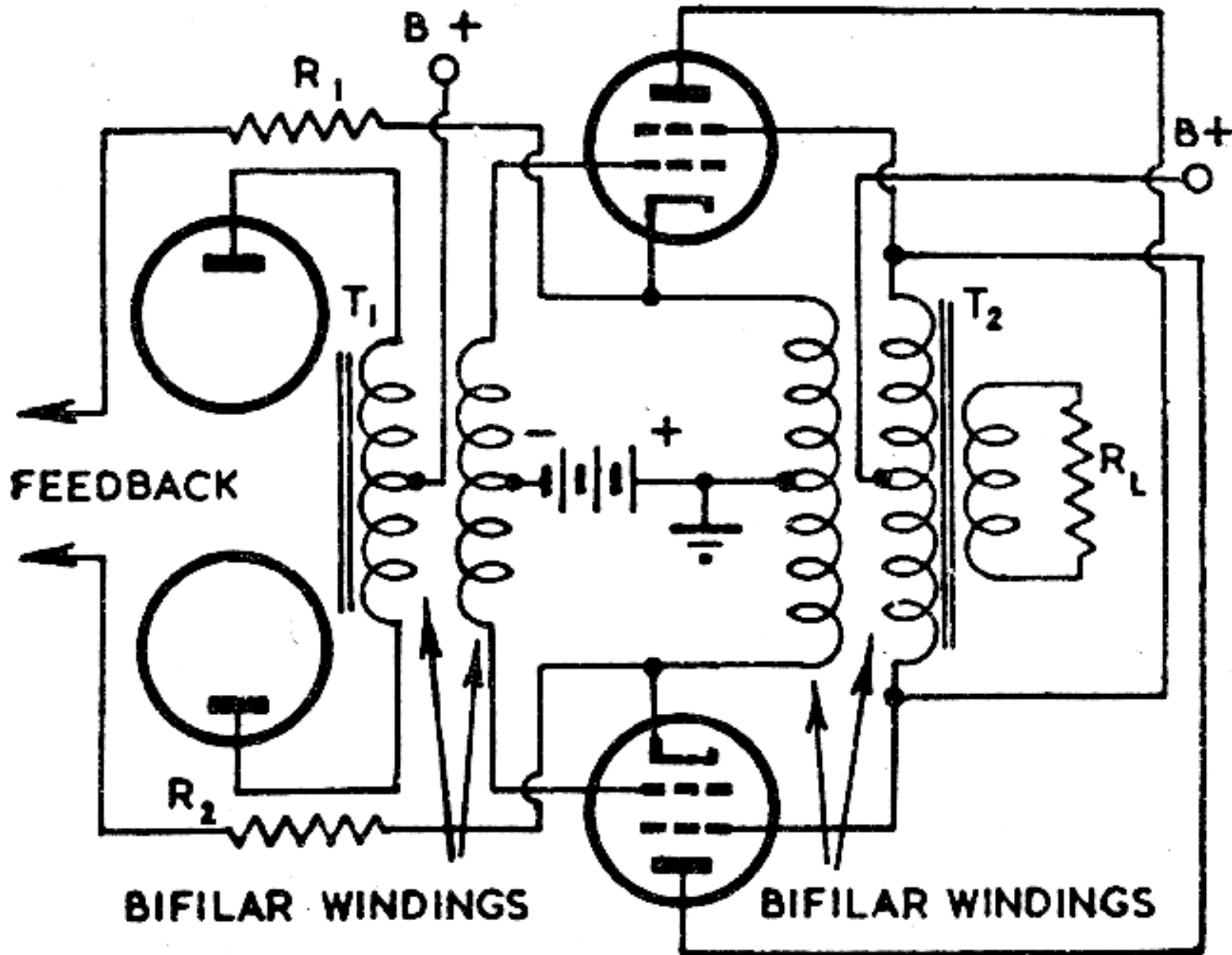
FIG. 17. 35G

*Loop gain and phase-shift characteristics of Williamson main amplifier*

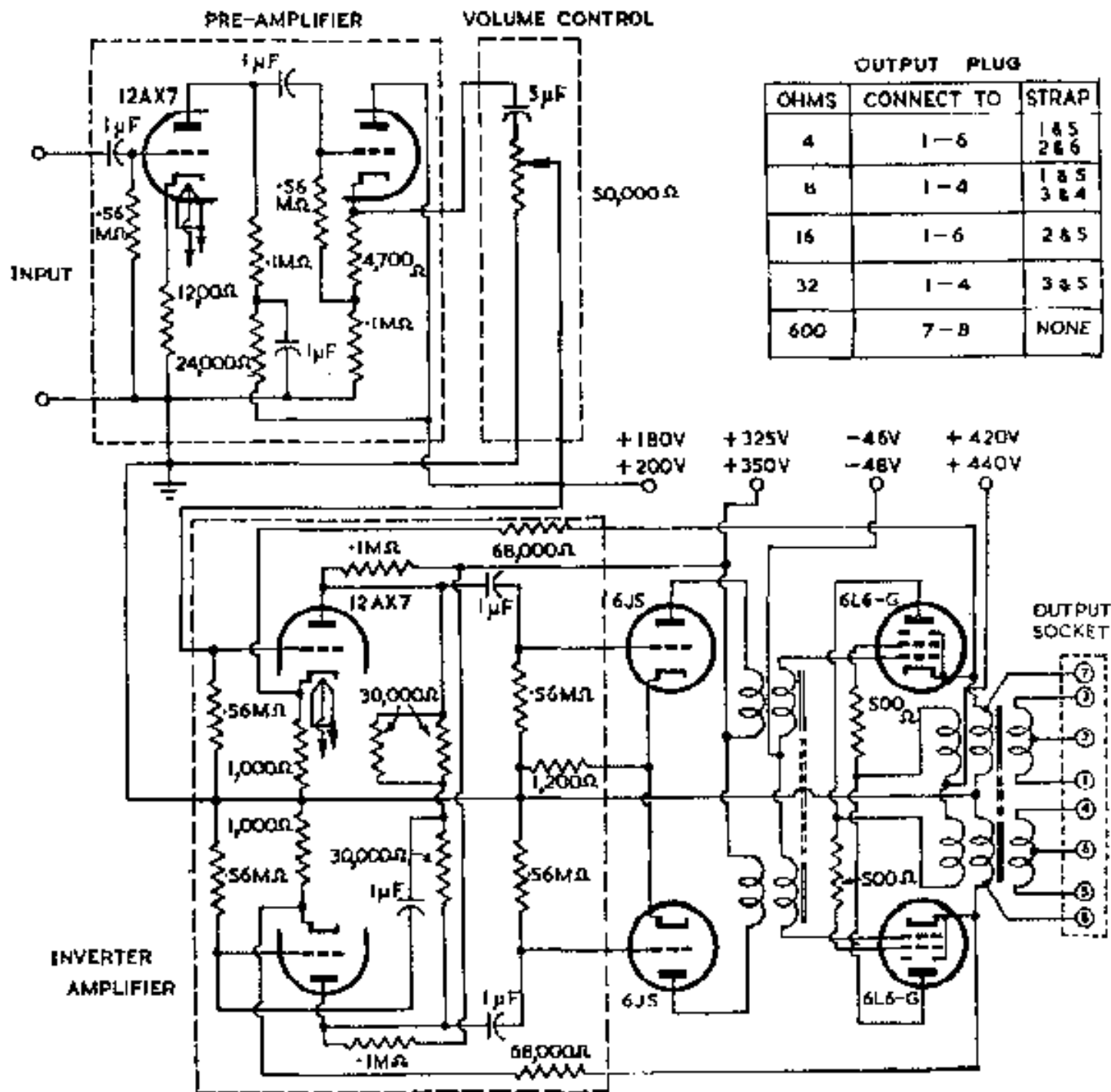
1947 Earlier Williamson. Loop gain and phase.



1949 Williamson amplifier

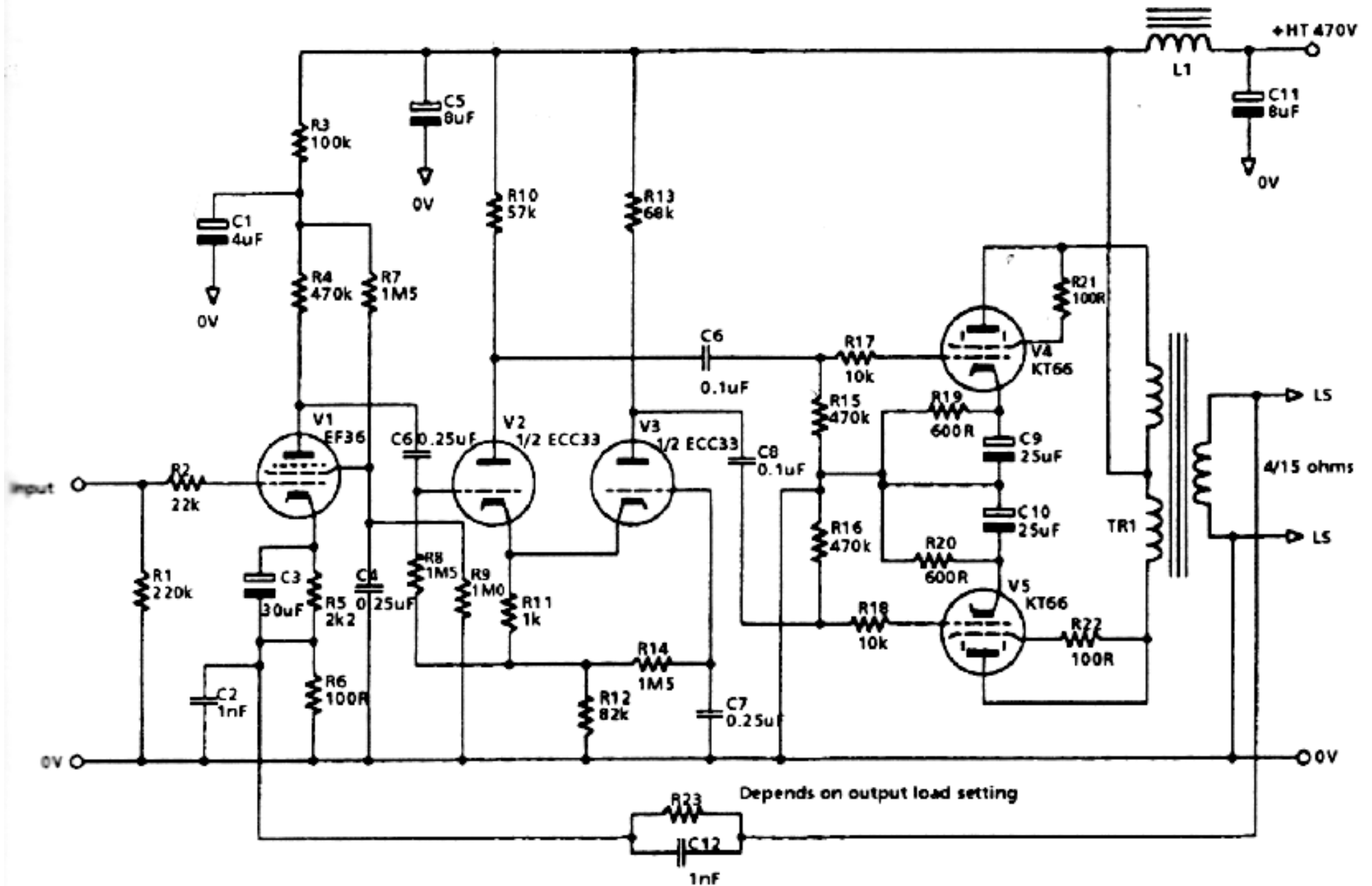


1949 Basic principles of McIntosh Amplifier

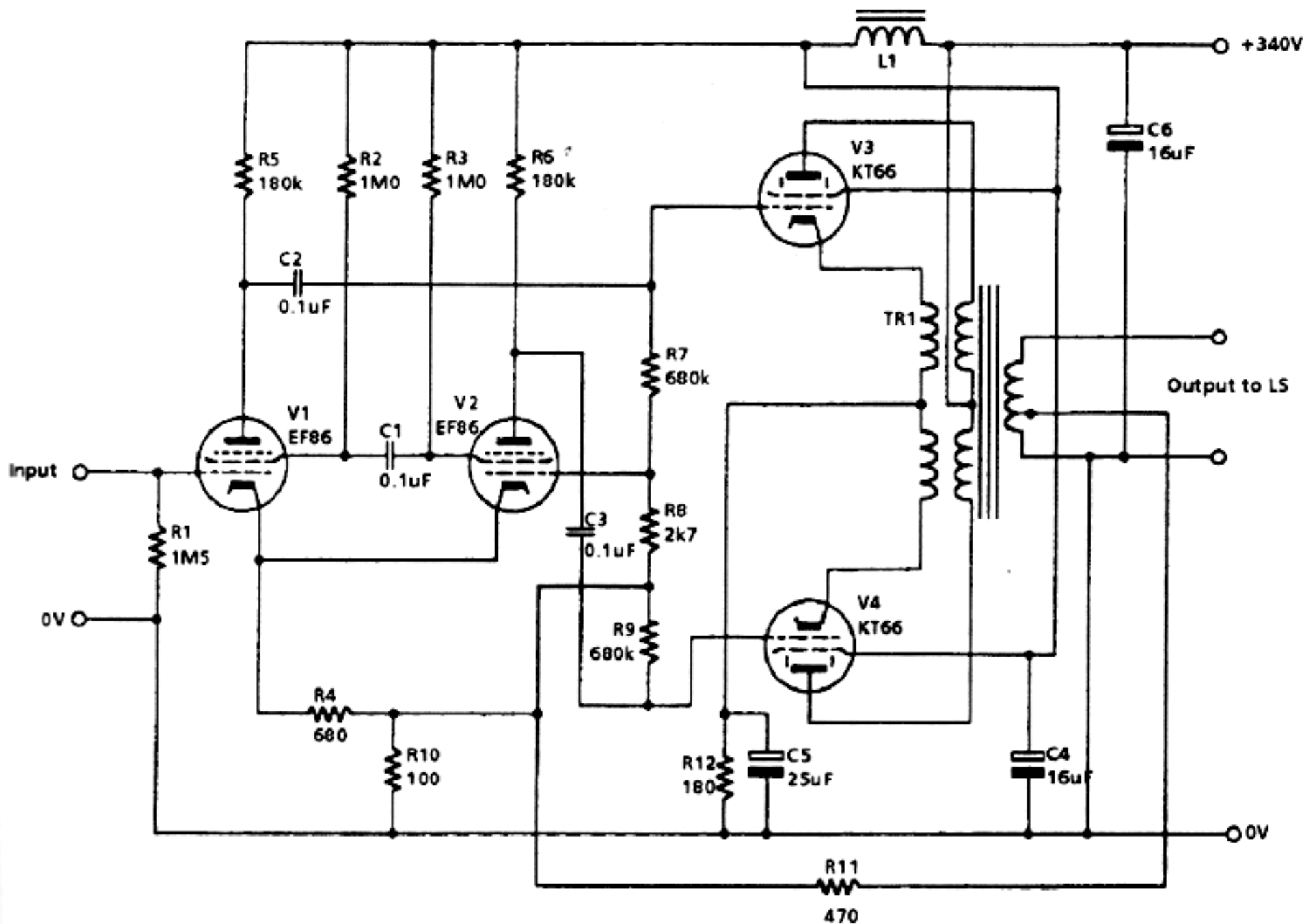


1949 Complete 50 watt McIntosh amplifier

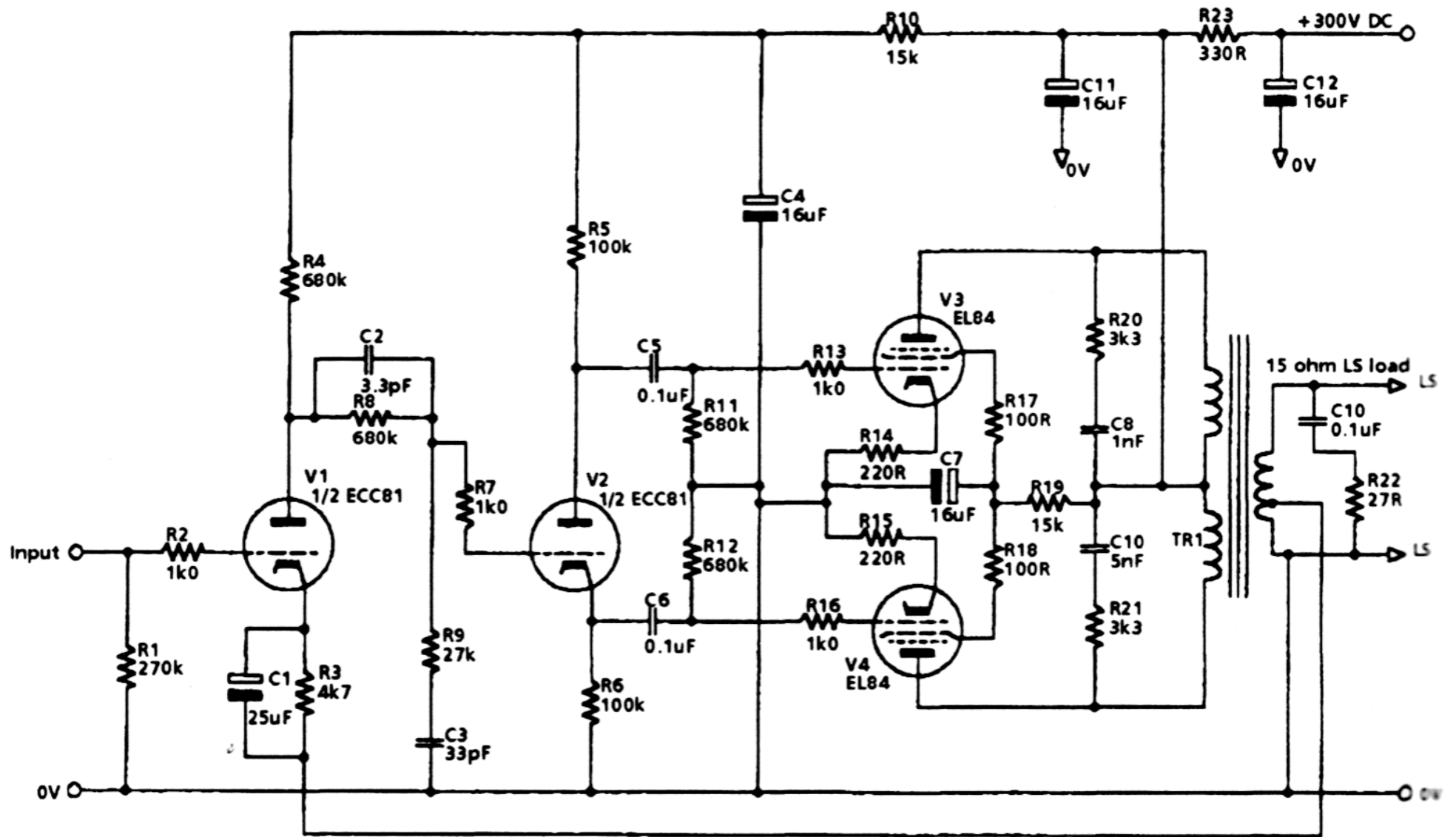
# Quality Sound 1950s



1949 The Leak TL12



1952 The Quad amplifier



1957 Baxandall's simple amplifier



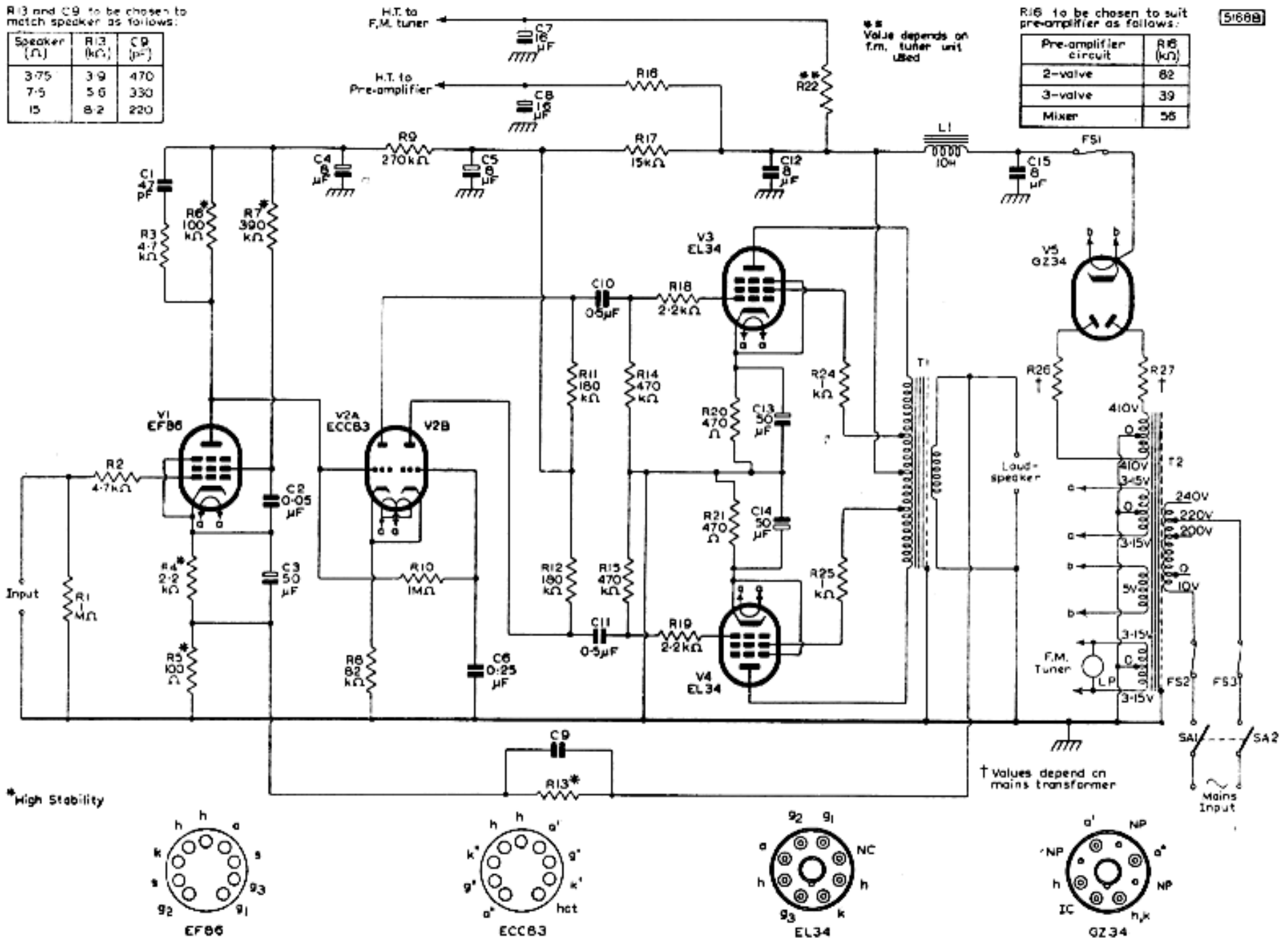
R13 and C9 to be chosen to match speaker as follows:

Speaker (Ω)	R13 (kΩ)	C9 (μF)
3.75	3.9	470
7.5	5.6	330
15	8.2	220

R16 to be chosen to suit pre-amplifier as follows:

Pre-amplifier circuit	R16 (kΩ)
2-valve	82
3-valve	39
Mixer	55

5168B



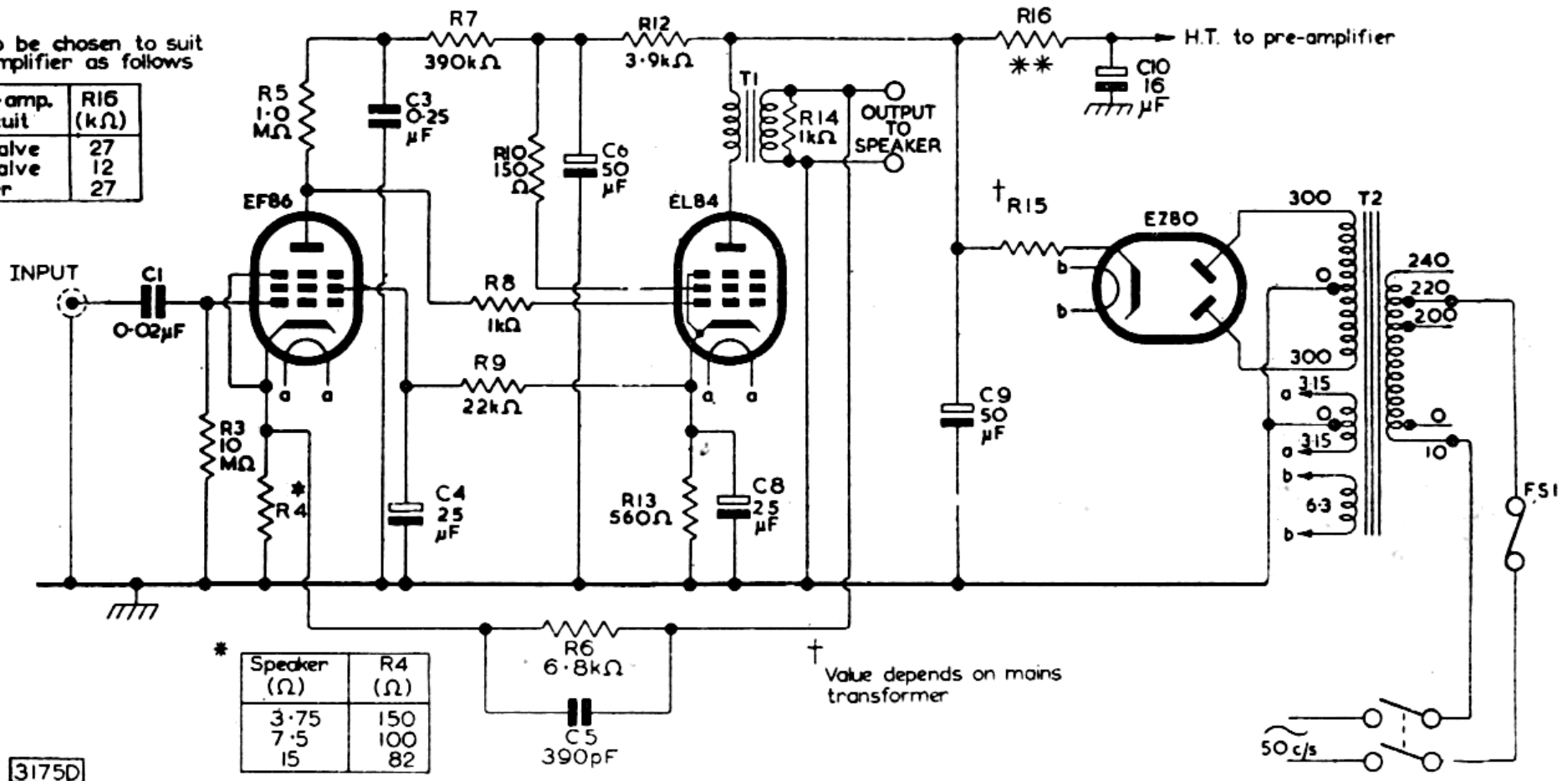
Circa 1959 Mullard 20W amplifier

## Comparison between Triode, Pentode and Distributed-load Operation of EL34s

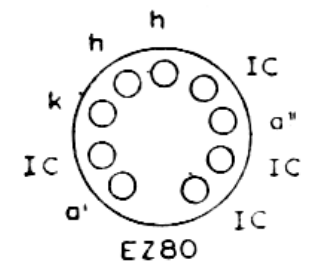
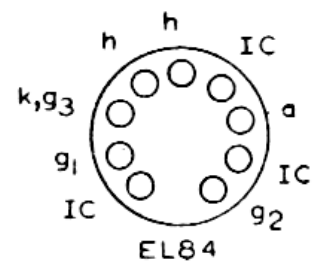
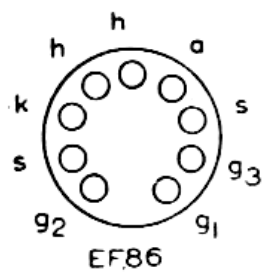
Valve	Mode of Operation	Total Distortion (%)				
		10W	14W	20W	30W	40W
EL34	Triode connection	0.5	0.7	—	—	—
	Distributed load (a) 20% common winding	0.7	0.8	1.0	1.5	5.0
	(b) 43% common winding	0.6	0.7	0.8	1.0	—
	Pentode connection	1.5	2.0	2.5	4.0	6.0

\*\* R16 to be chosen to suit pre-amplifier as follows

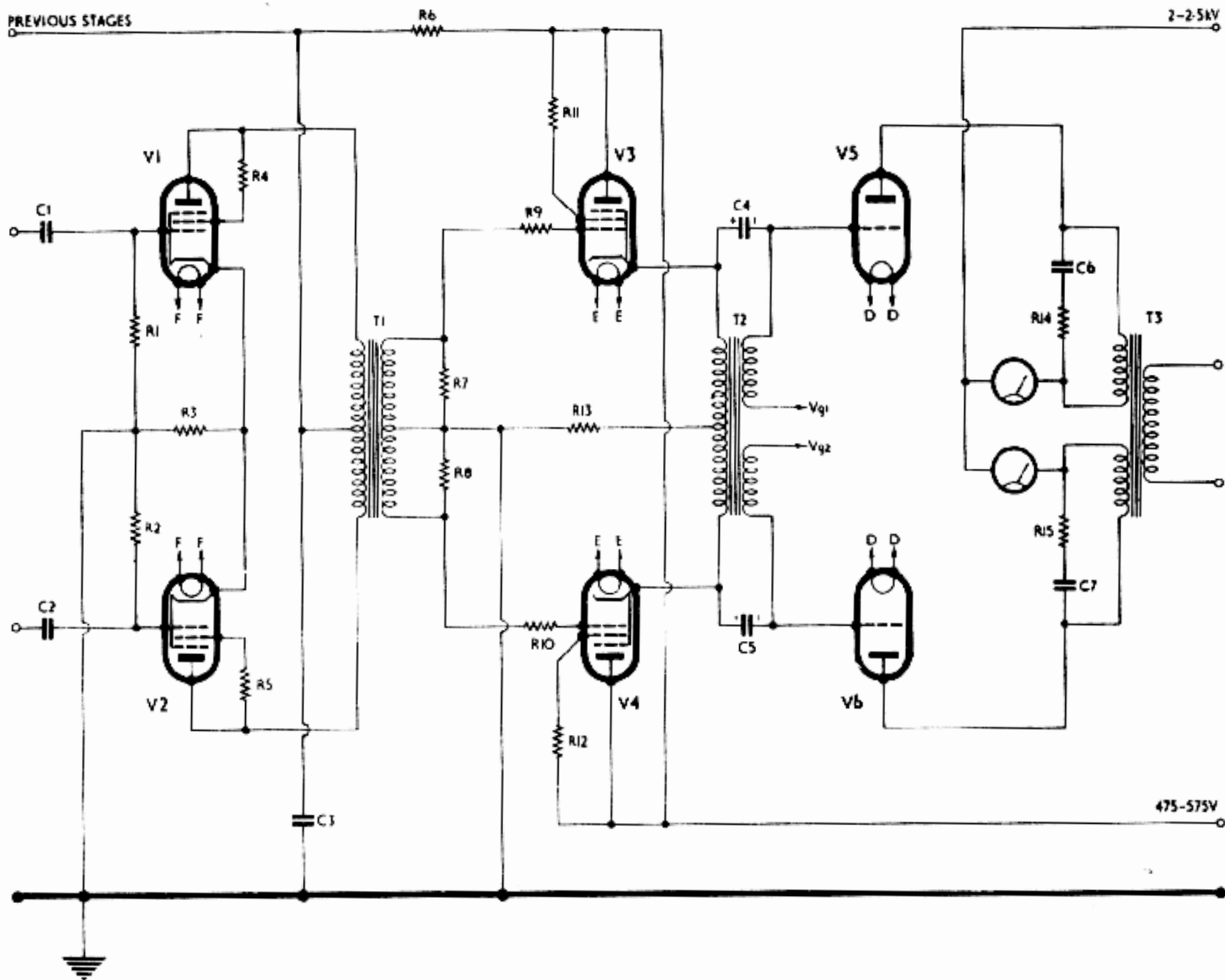
Pre-amp. circuit	R16 (kΩ)
2-valve	27
3-valve Mixer	27



3175D



Circa 1959 Mullard 3-3 (3 valves and 3 watts)

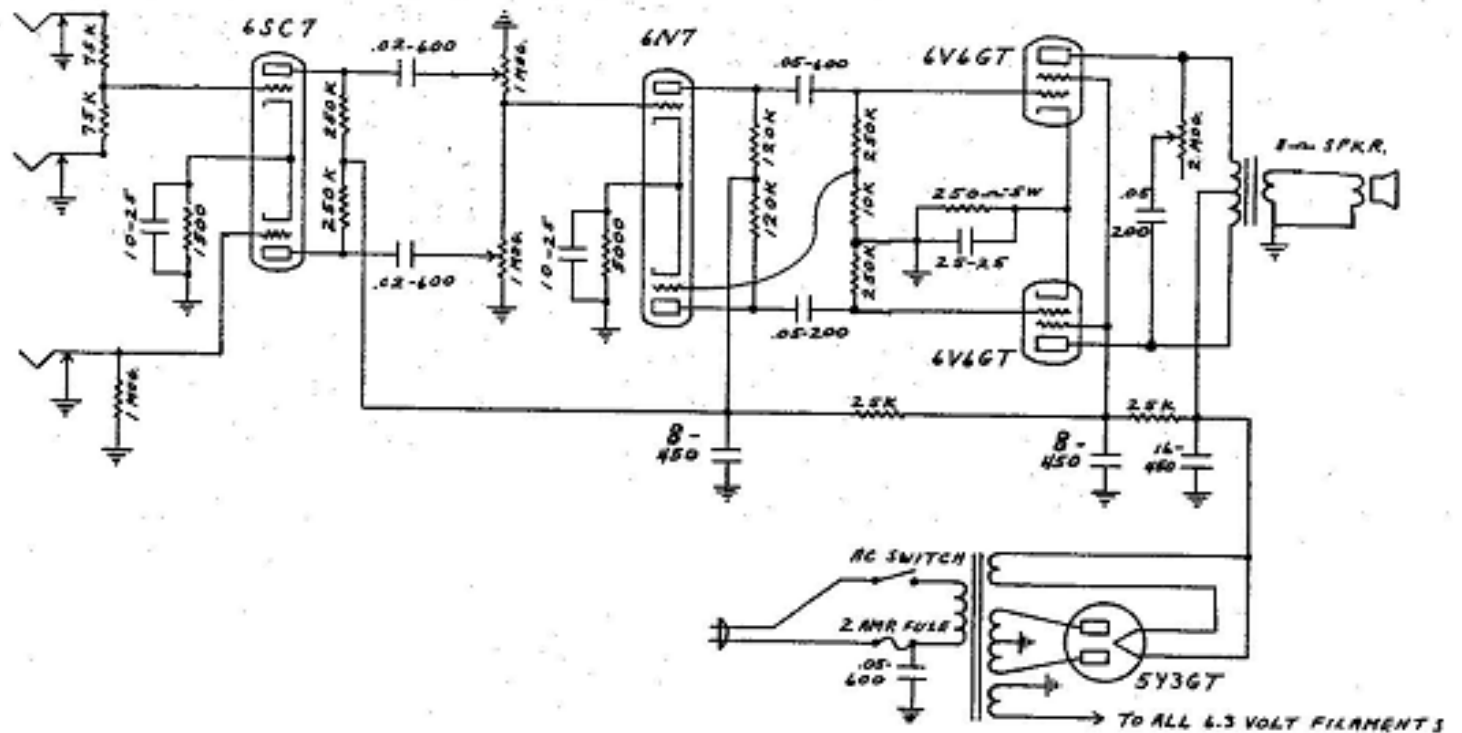


Circa 1959 General Electric Class AB2 600-1100 watt amplifier.

# Guitar Amplifiers



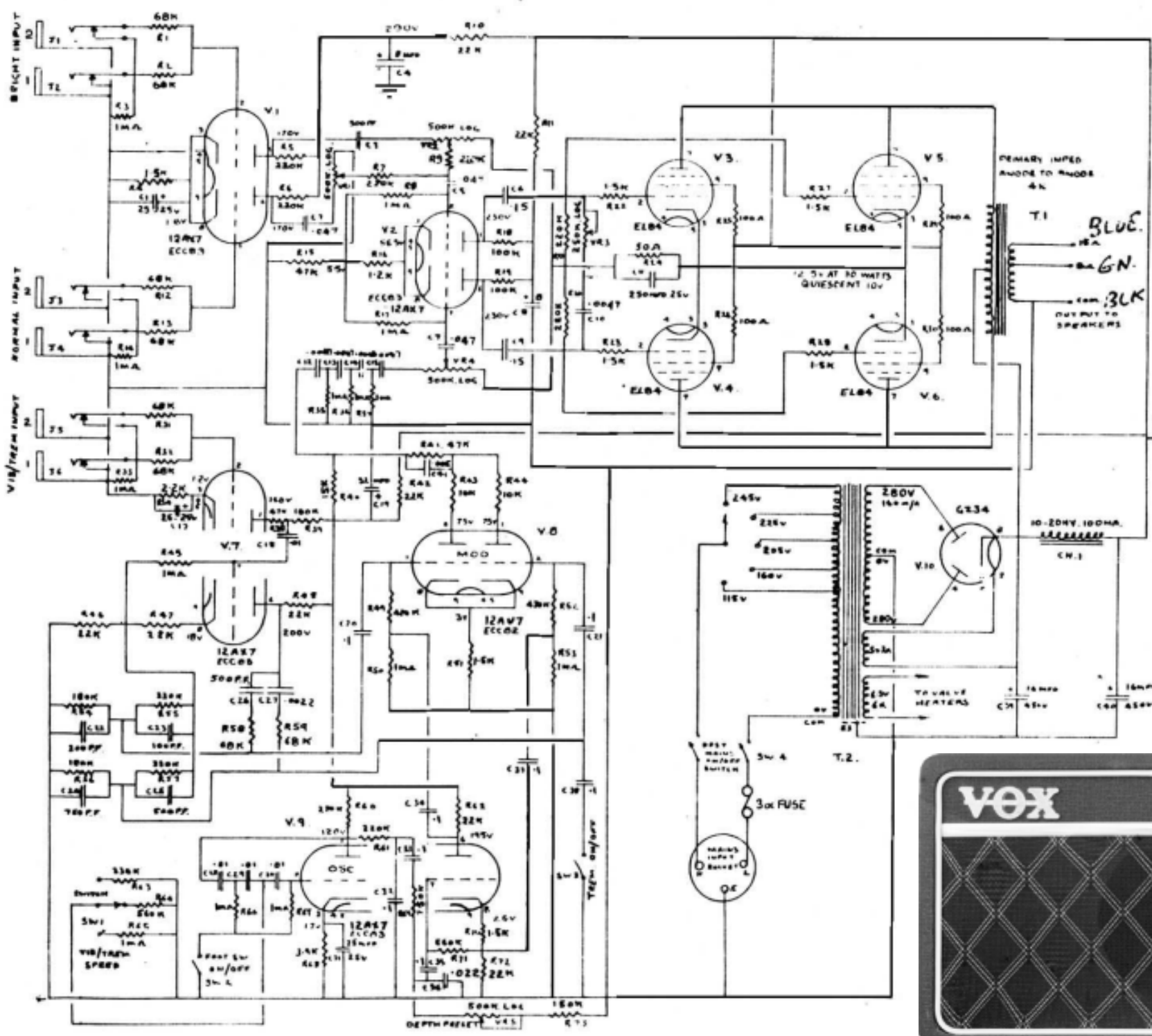
# FENDER "DELUXE" SCHEMATIC MODEL 26



"Woodies" 1946

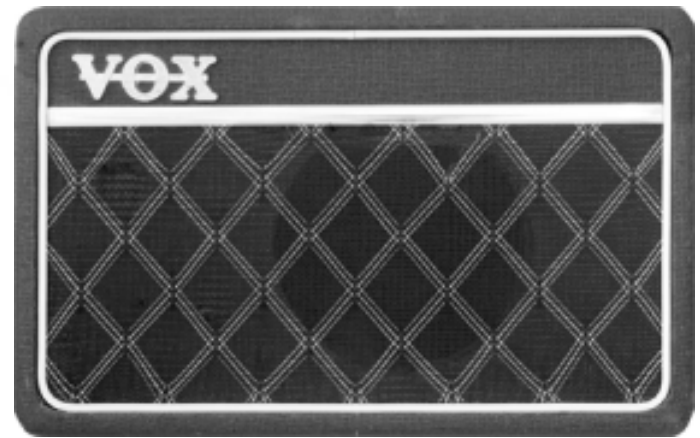


Circa 1950's



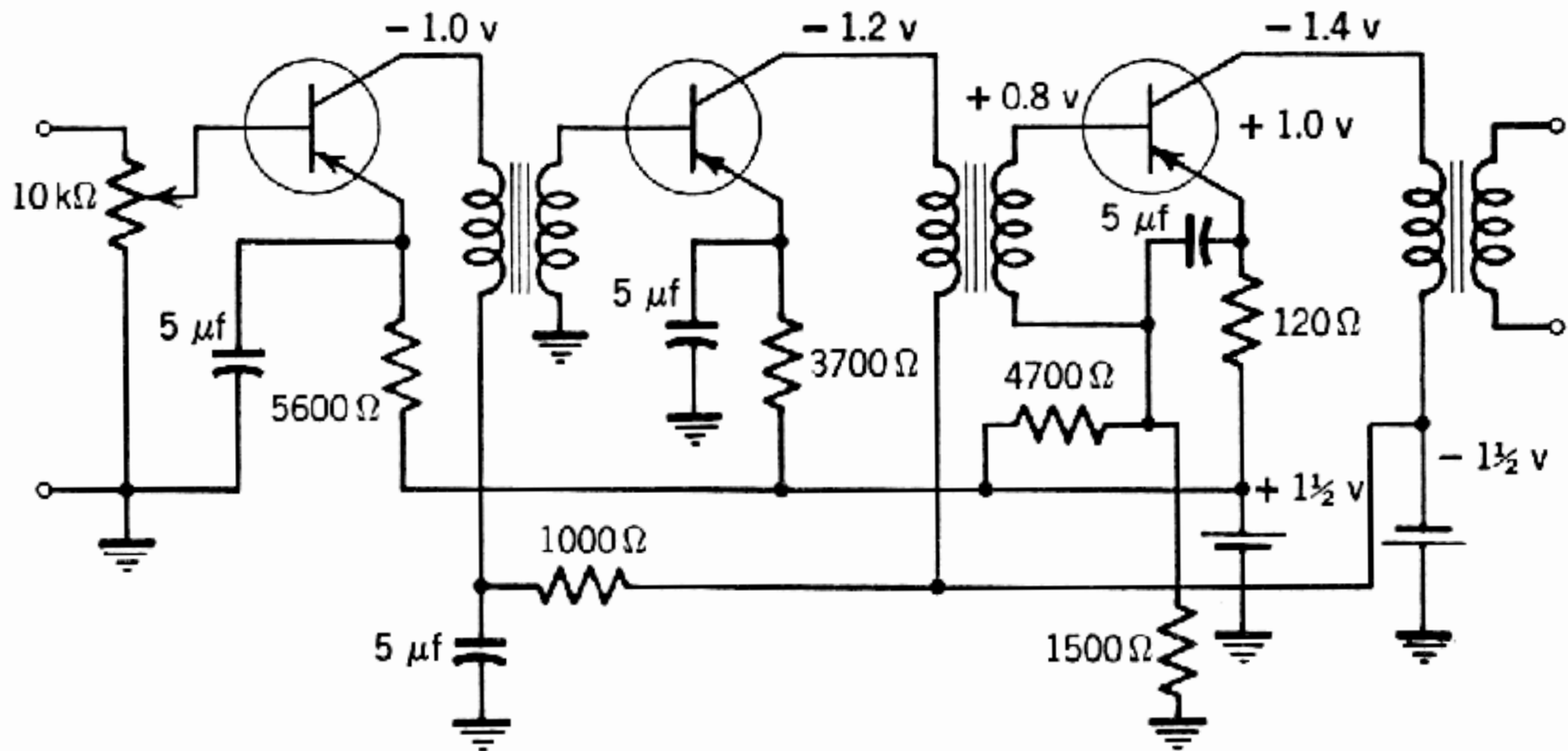
- MODIFICATIONS
- C41 ADDED.
  - 7-2-41
  - R4 WAS 22K
  - R5 - 100K
  - R6 - 100K
  - R7 - 270K
  - R9 - 270K
  - R38 - 150K
  - R39 - 150K
  - R40 - 150K
  - R41 - 150K
  - R42 - 150K
  - R43 - 150K
  - R44 - 150K
  - R45 - 150K
  - R46 - 150K
  - R47 - 150K
  - R48 - 150K
  - R49 - 150K
  - R50 - 150K
  - R51 - 150K
  - R52 - 150K
  - R53 - 150K
  - R54 - 150K
  - R55 - 150K
  - R56 - 150K
  - R57 - 150K
  - R58 - 150K
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  - R82 - 150K
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  - R90 - 150K
  - R91 - 150K
  - R92 - 150K
  - R93 - 150K
  - R94 - 150K
  - R95 - 150K
  - R96 - 150K
  - R97 - 150K
  - R98 - 150K
  - R99 - 150K
  - R100 - 150K

Circa 1950's  
VOX AC30



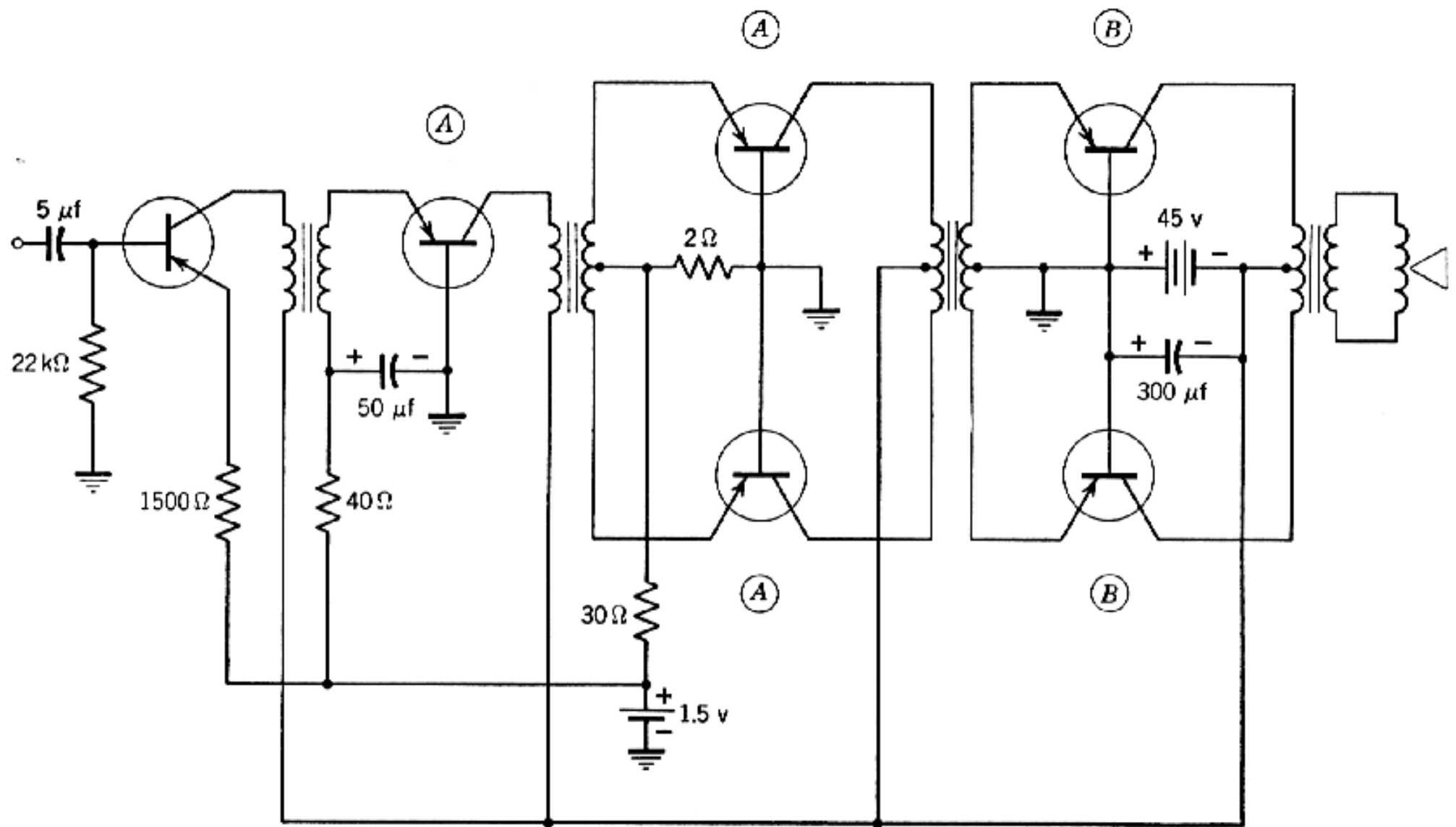


# Early Solid State Amplifiers



Hearing-aid circuit.

Circa 1953

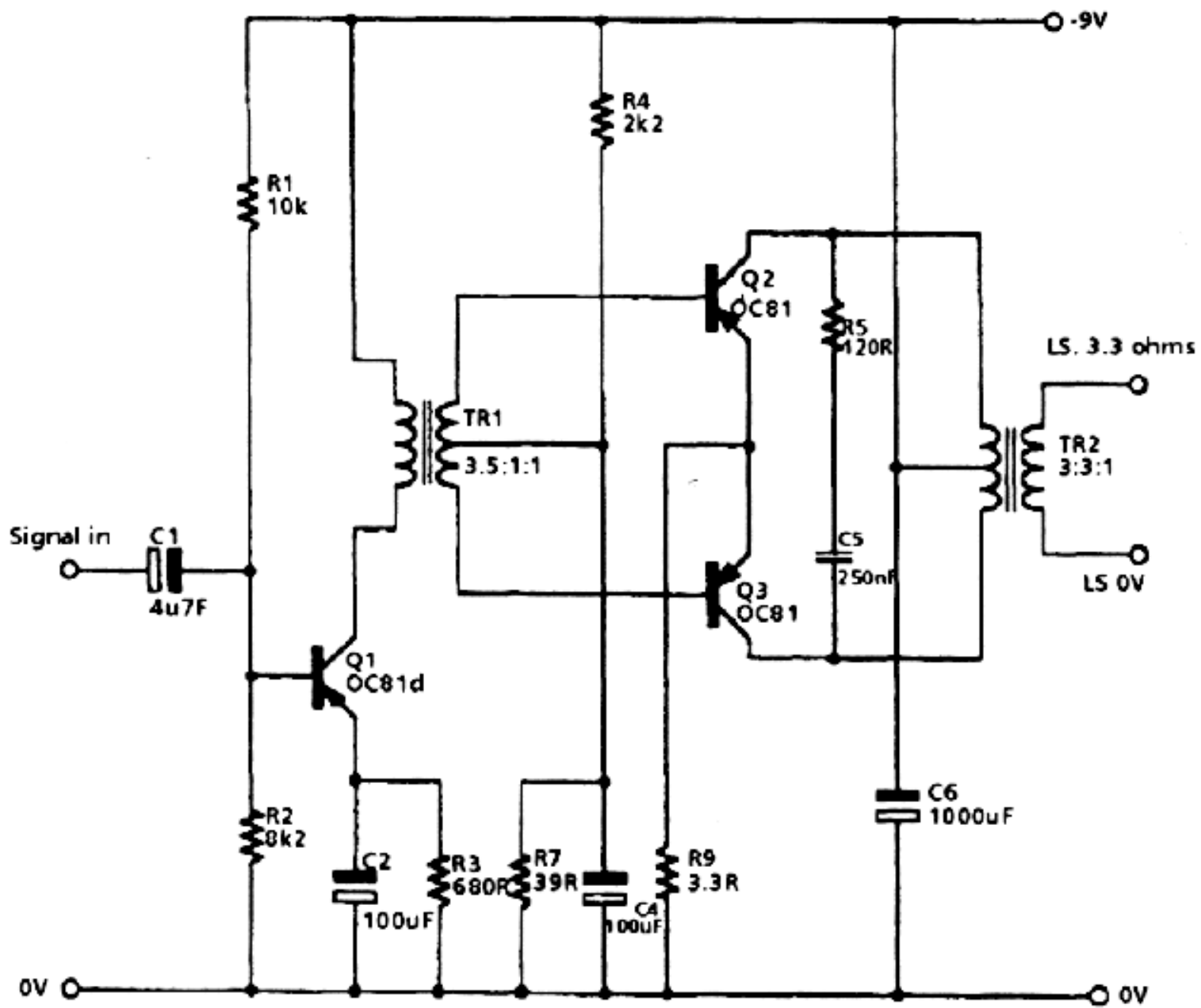


(A) Special medium-power transistors.

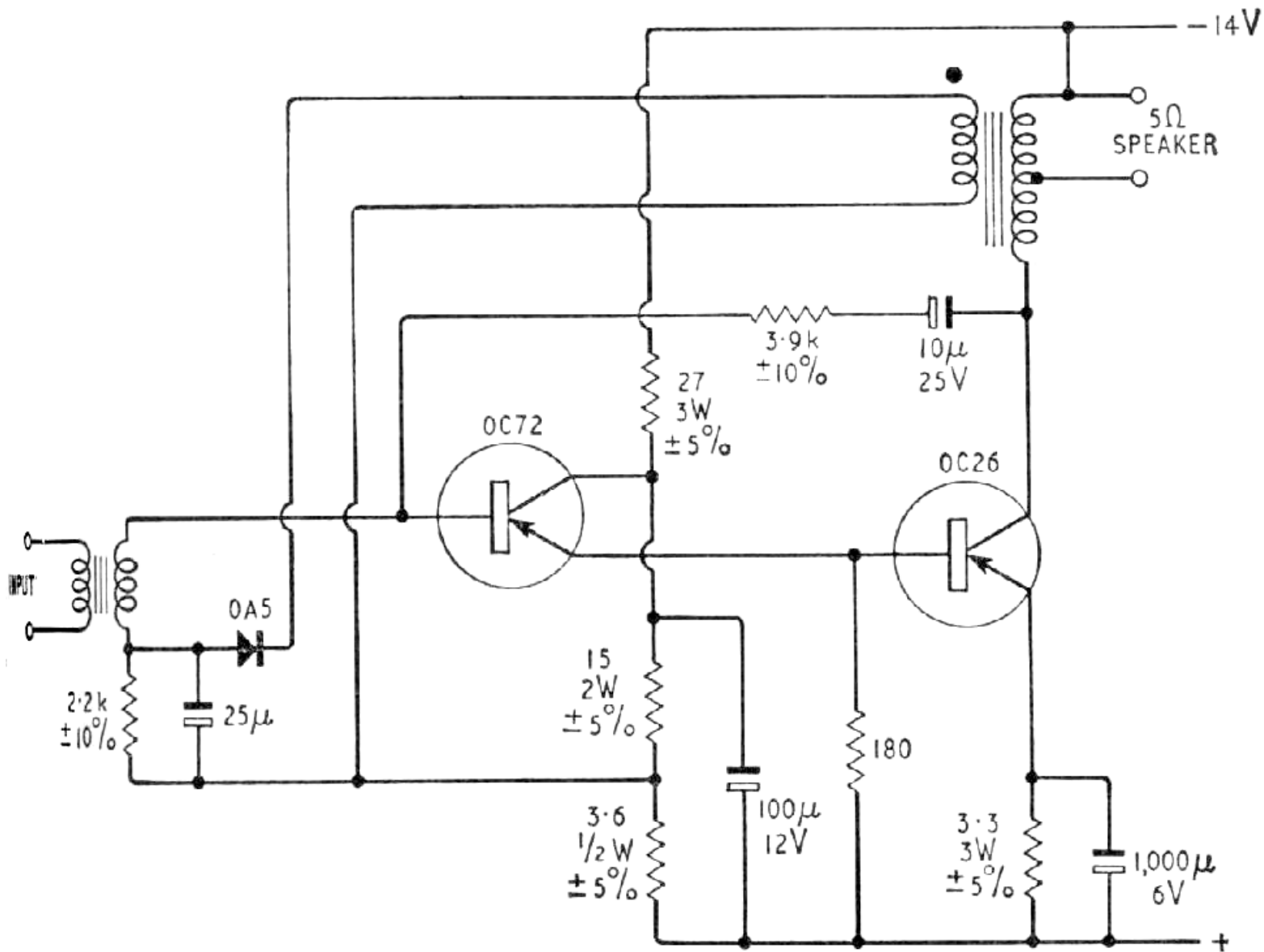
(B) Special high-power transistors.

Fig. 8.11 High-power amplifier.

Circa 1954 30 Watts



Circa 1958  
Transformer coupled amp

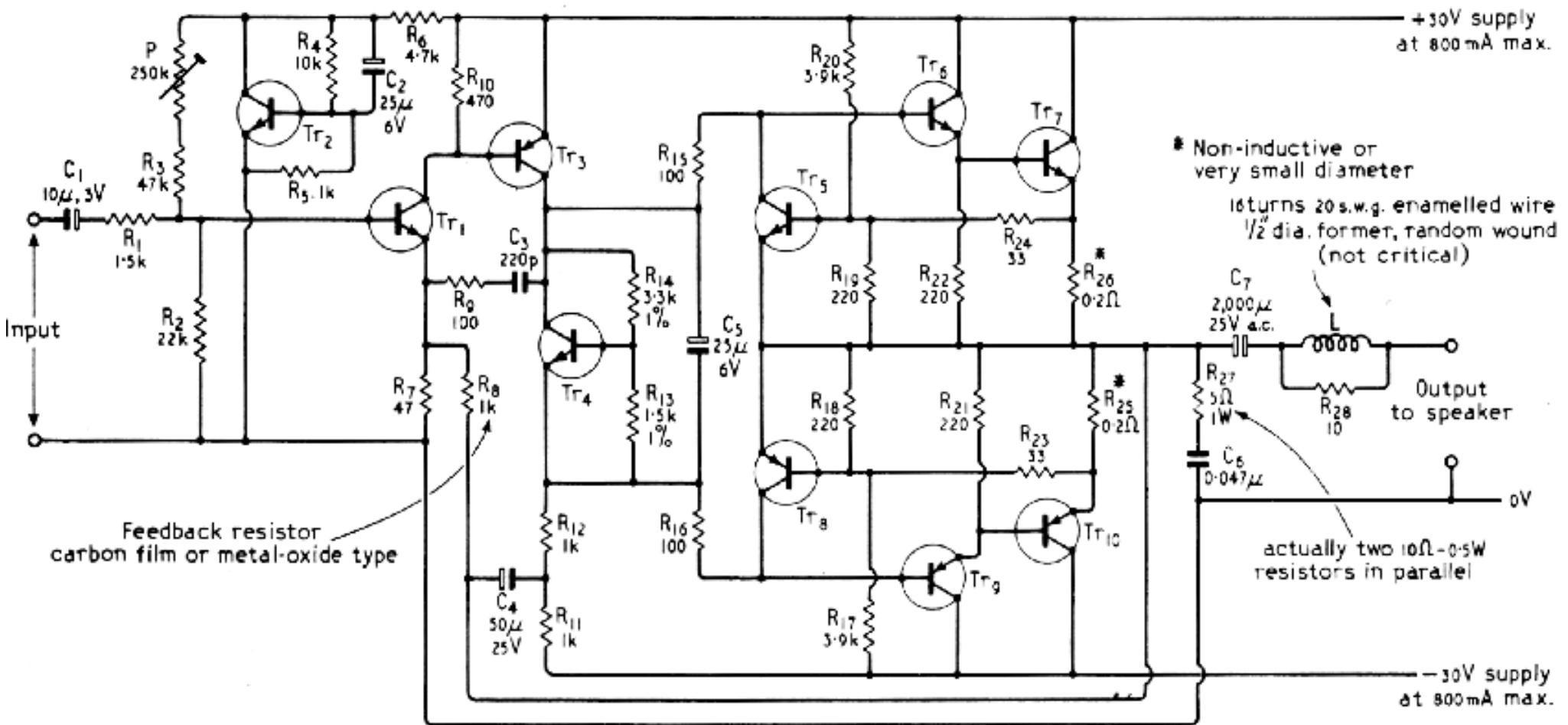


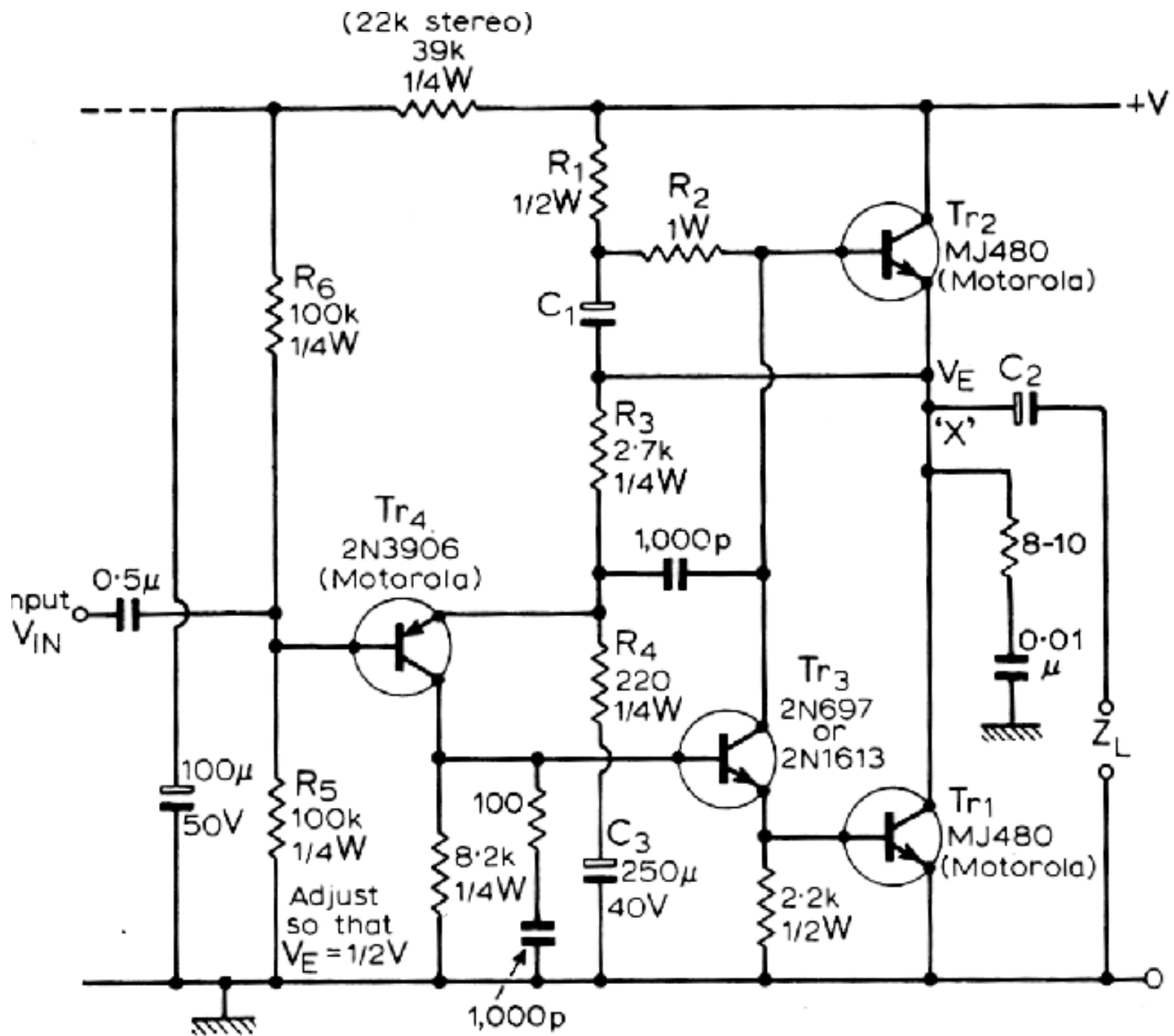
4.5-W sliding-bias output stage designed by Pawling and Tharma (based on Mullard Technical Communications, Vol. 4, No. 31). The original OC16 has been replaced by OC26.

## Sliding-bias Amplifier. Wireless World May 1962

# **“Modern” Solid State Amplifiers**

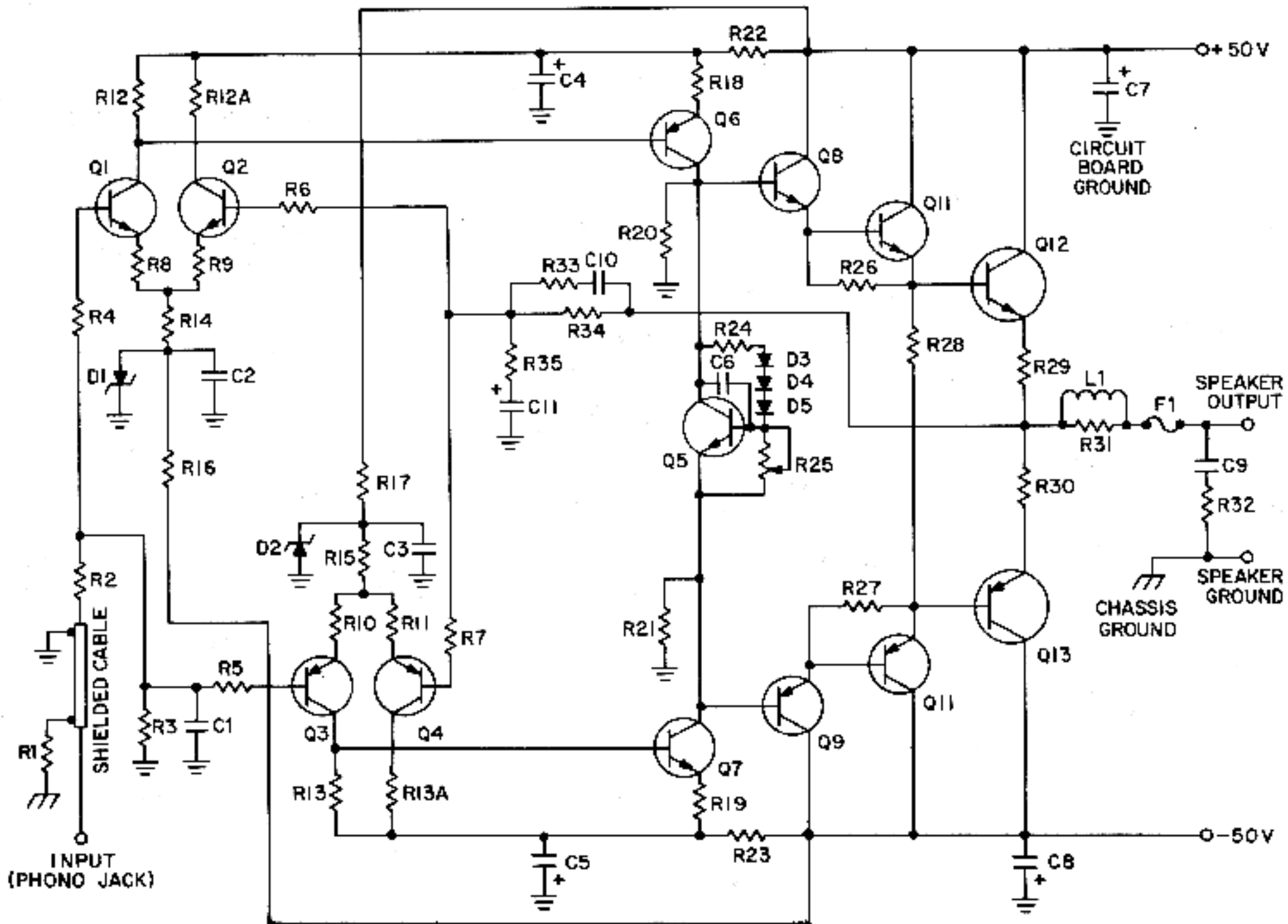
Circuit of complete power amplifier. The transistors used are:  $Tr_1$ —40361 (R.C.A.);  $Tr_2$ —BC109 (Mullard);  $Tr_3$ —40362 (R.C.A.);  $Tr_4$ —BC107 (Mullard);  $Tr_5$ —BC125 (Fairchild);  $Tr_6$ —40361 (R.C.A.);  $Tr_7$ —MJ481 (Motorola);  $Tr_8$ —BC126 (Fairchild);  $Tr_9$ —40362 (R.C.A.);  $Tr_{10}$ —MJ491 (Motorola). Note that  $C_7$  is a reversible electrolytic and could be made up of two 4000- $\mu$ F polarized electrolytics connected 'back-to-back'.



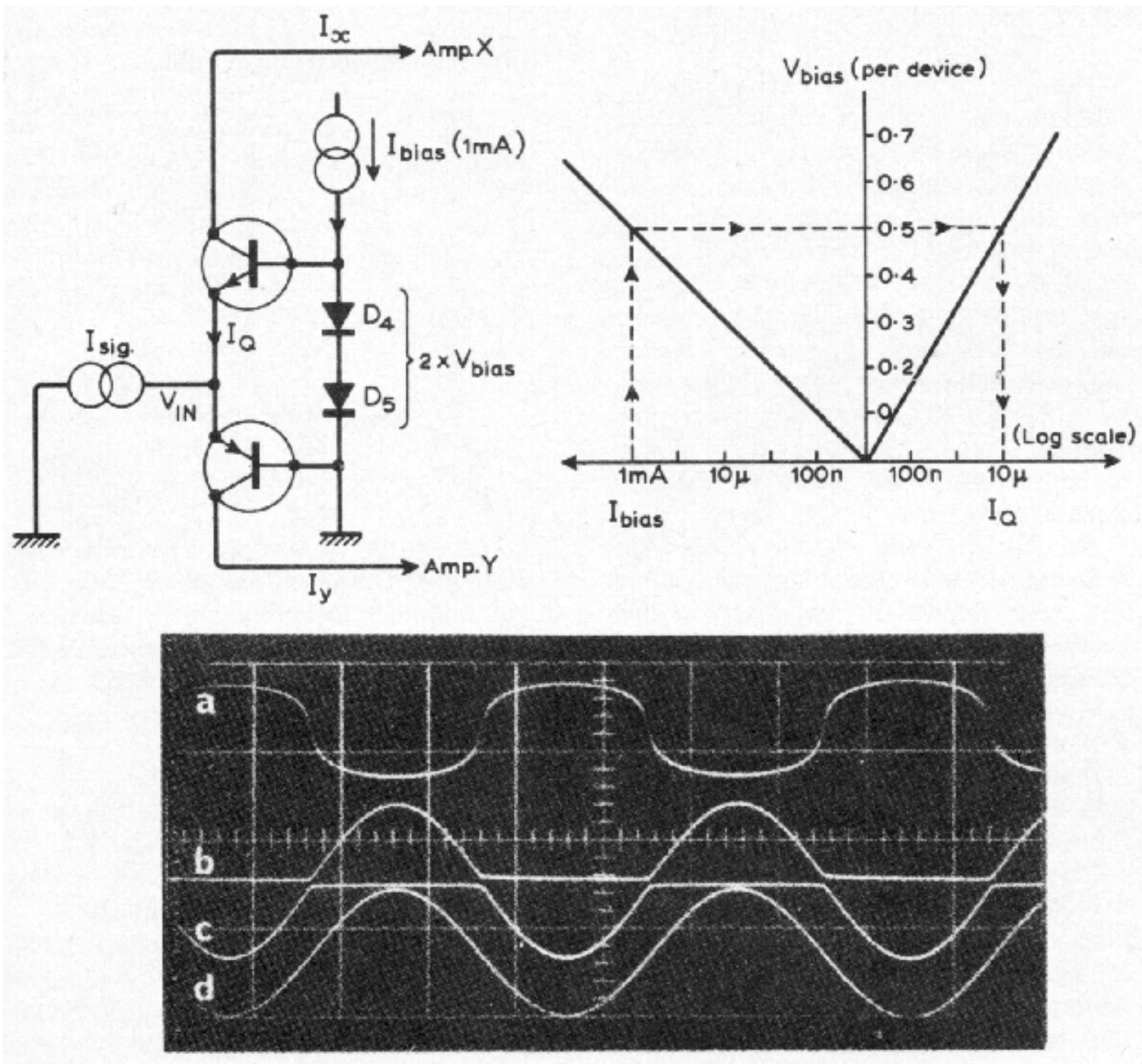


April 1969 Linsley Hood Class A 10 watts

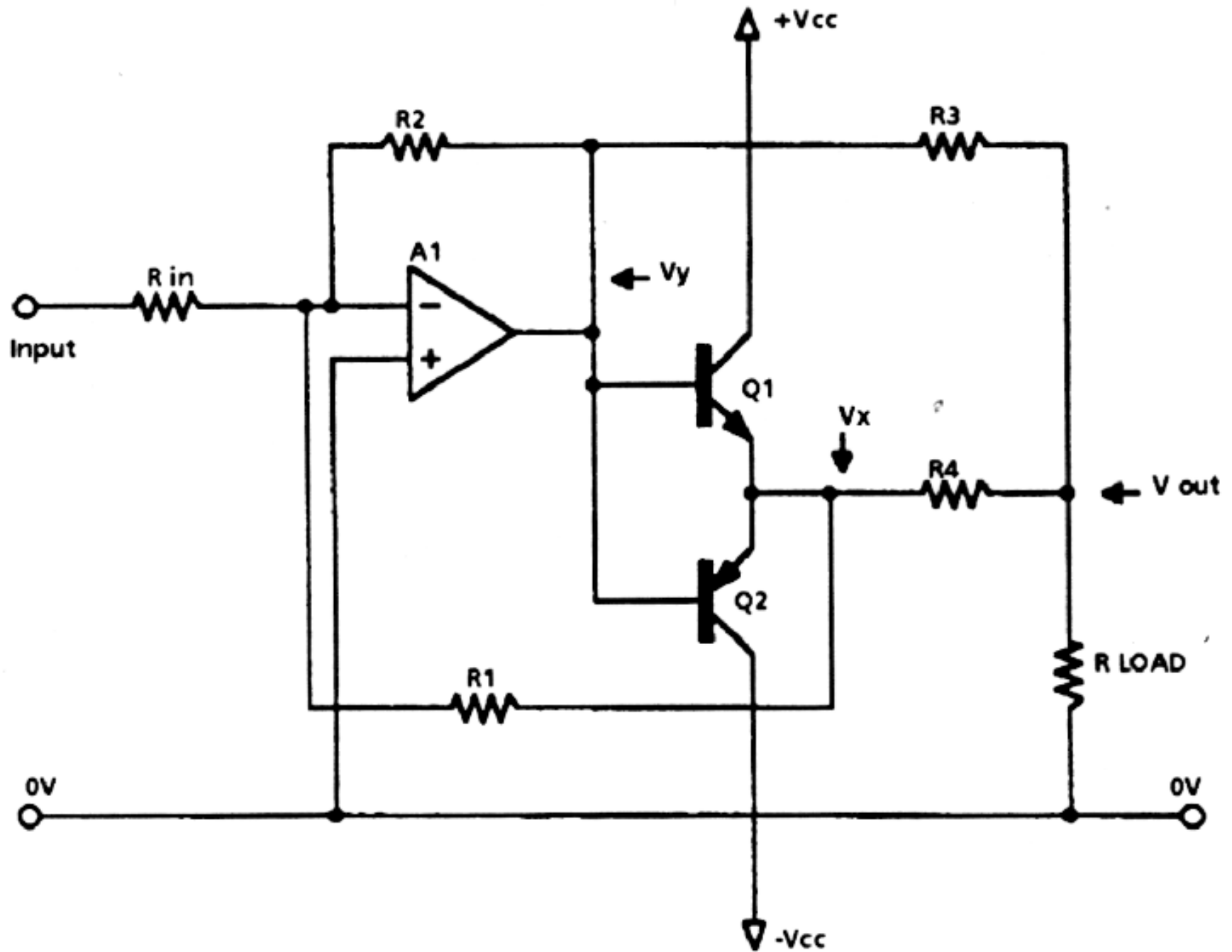




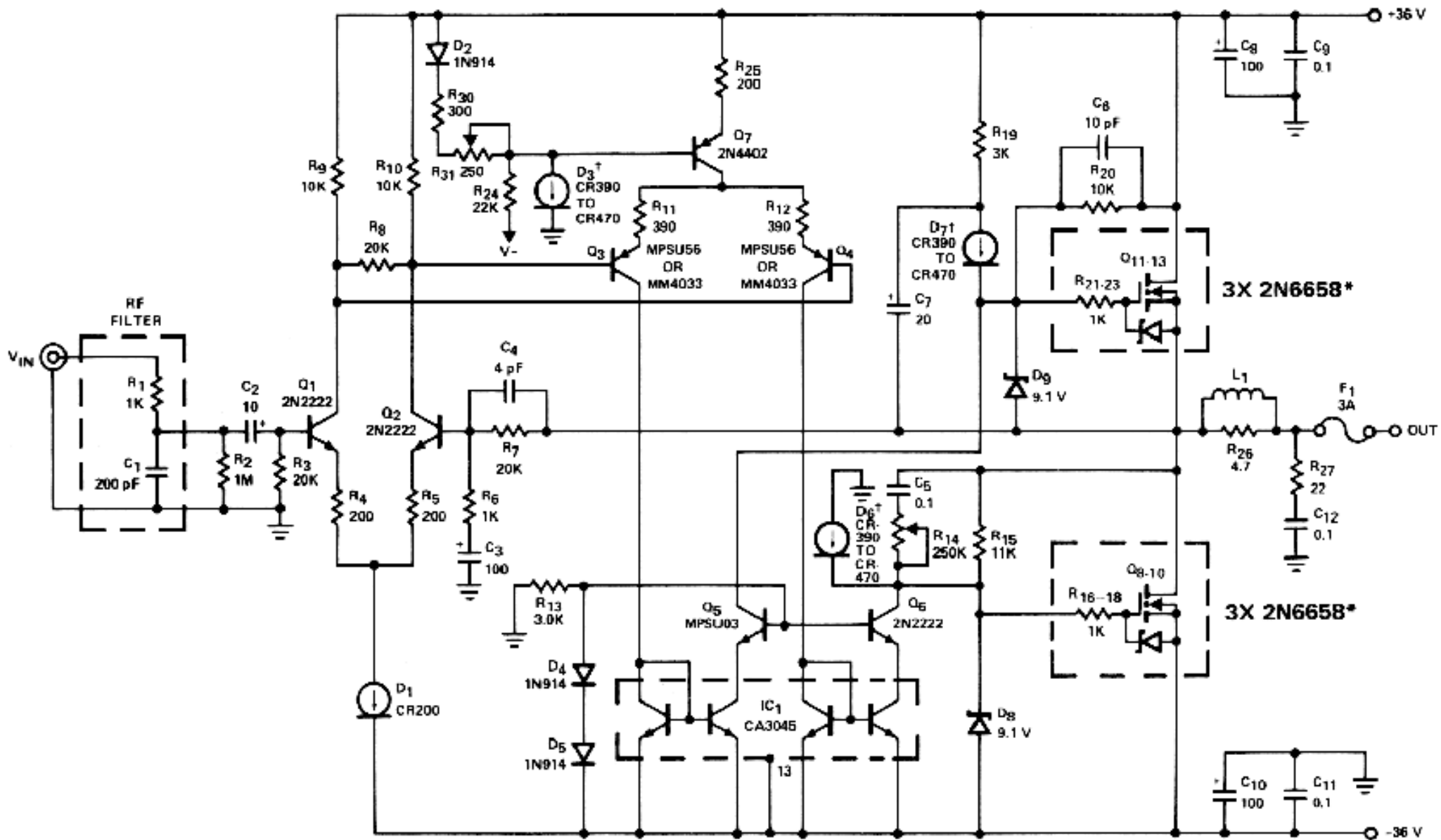
1975 Marshall Leach. Low TIM amplifier



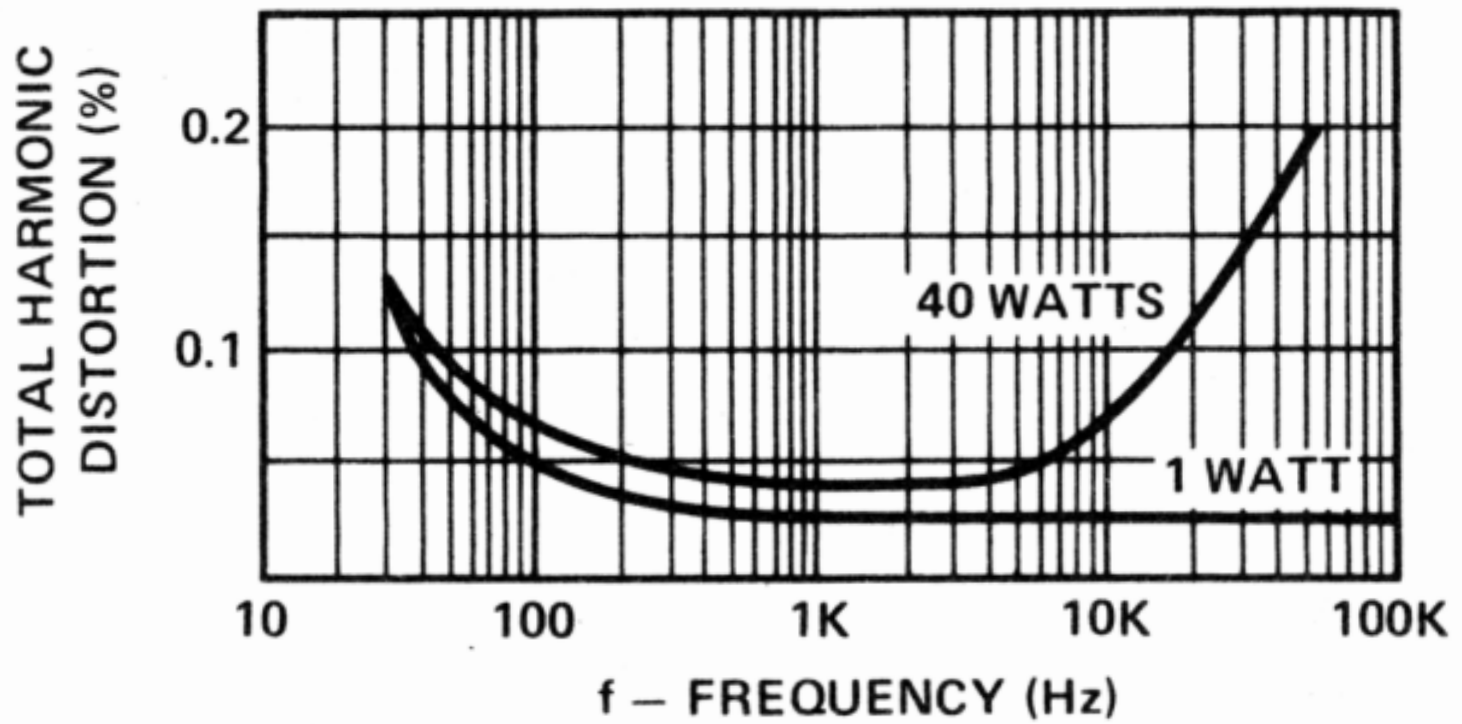
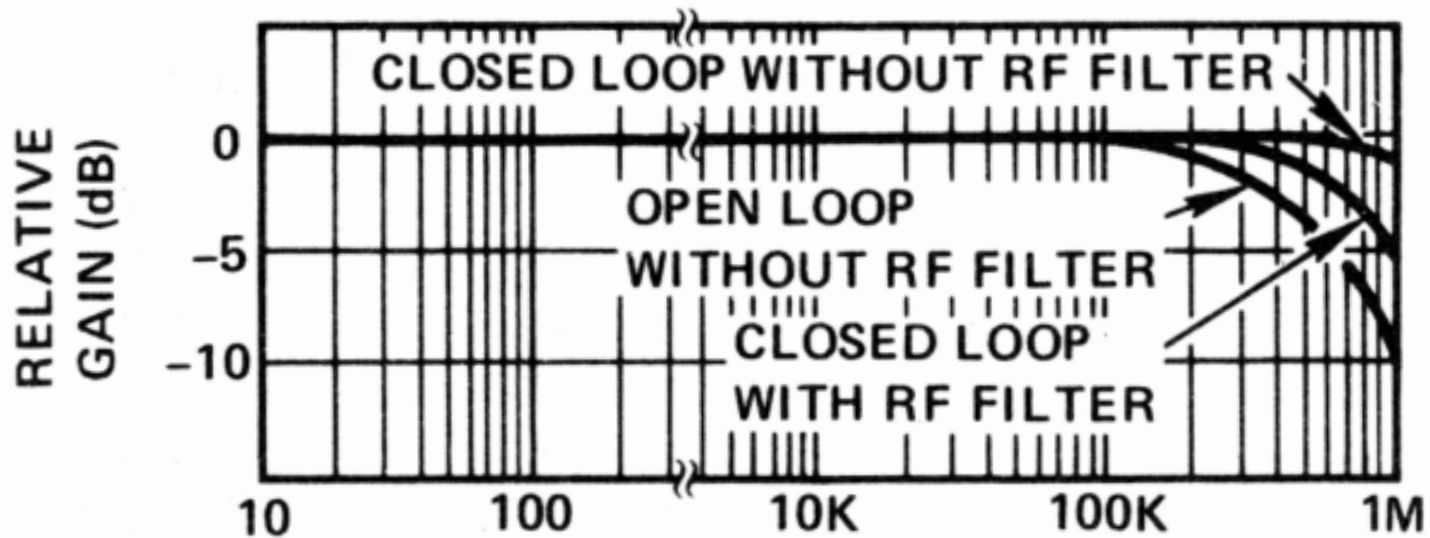
Circa 1973 Blomley. New approach to Class B amplifier design.



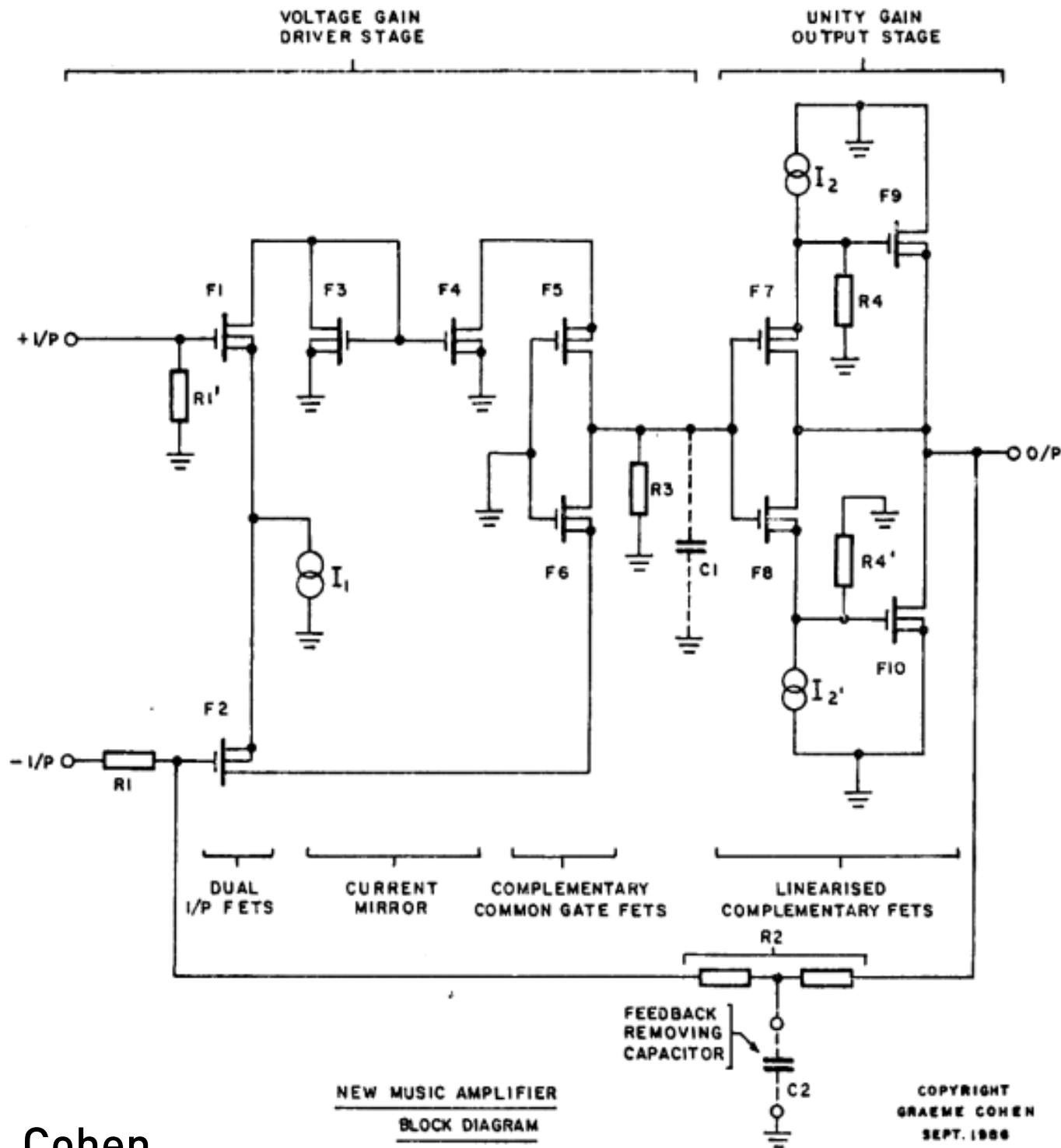
Circa 1975 Quad current dumping amplifier concept.



1977 Siliconix VMOS power FET amplifier.



**Gain and Distortion vs Frequency**



NEW MUSIC AMPLIFIER  
BLOCK DIAGRAM

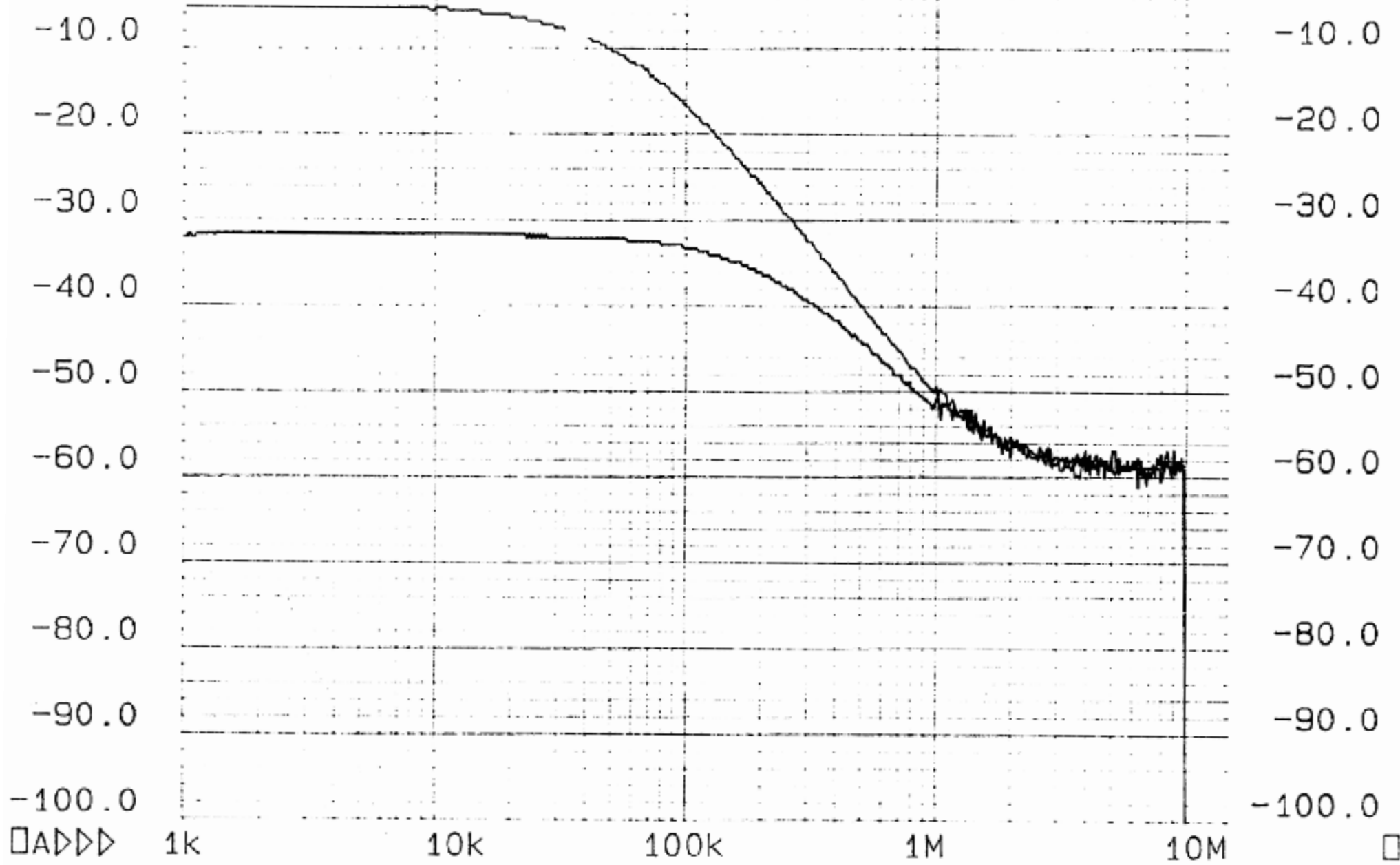
COPYRIGHT  
GRAEME COHEN  
SEPT. 1986  
PAT. PEND. PHILIPS

A dBm OM1633/34 1.87pF F/B 41PF ROLL 7/7/87.

B dBm

0.0 Atten 40dB 50Ω TG -20.0dBm

0.0



Max hld Start freq 1kHz Stop freq 10MHz Max hld







Hinged upright for service

1986 G.J. Cohen  
Prototype MOSFET amp for Adelaide Festival Centre (FESMOS)

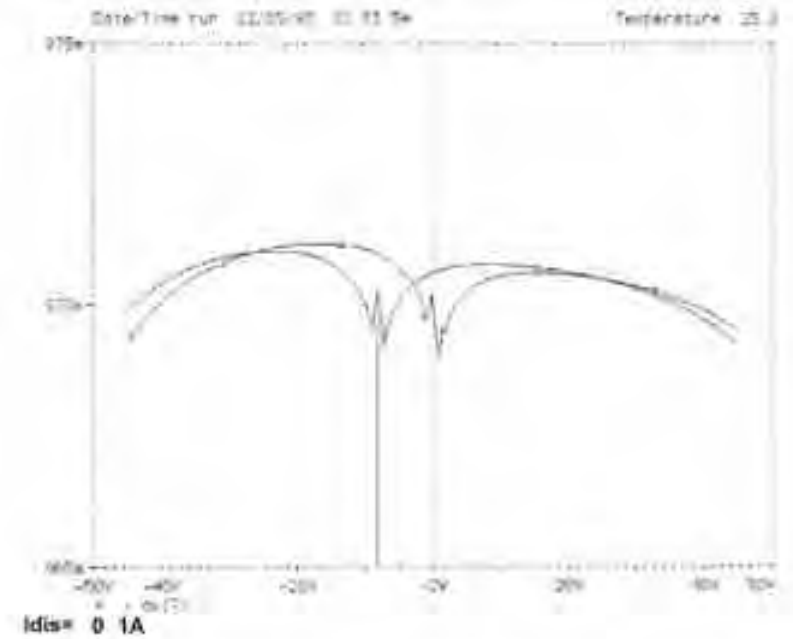
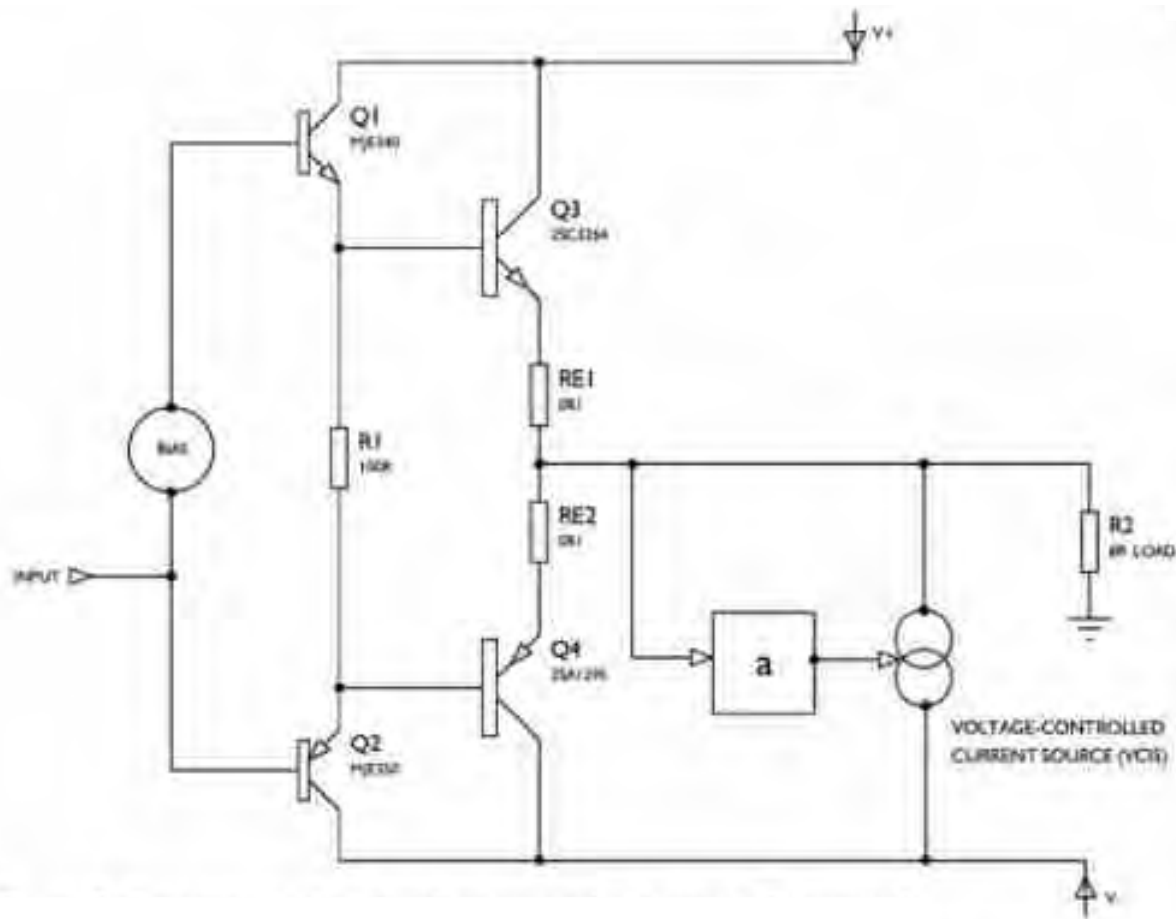
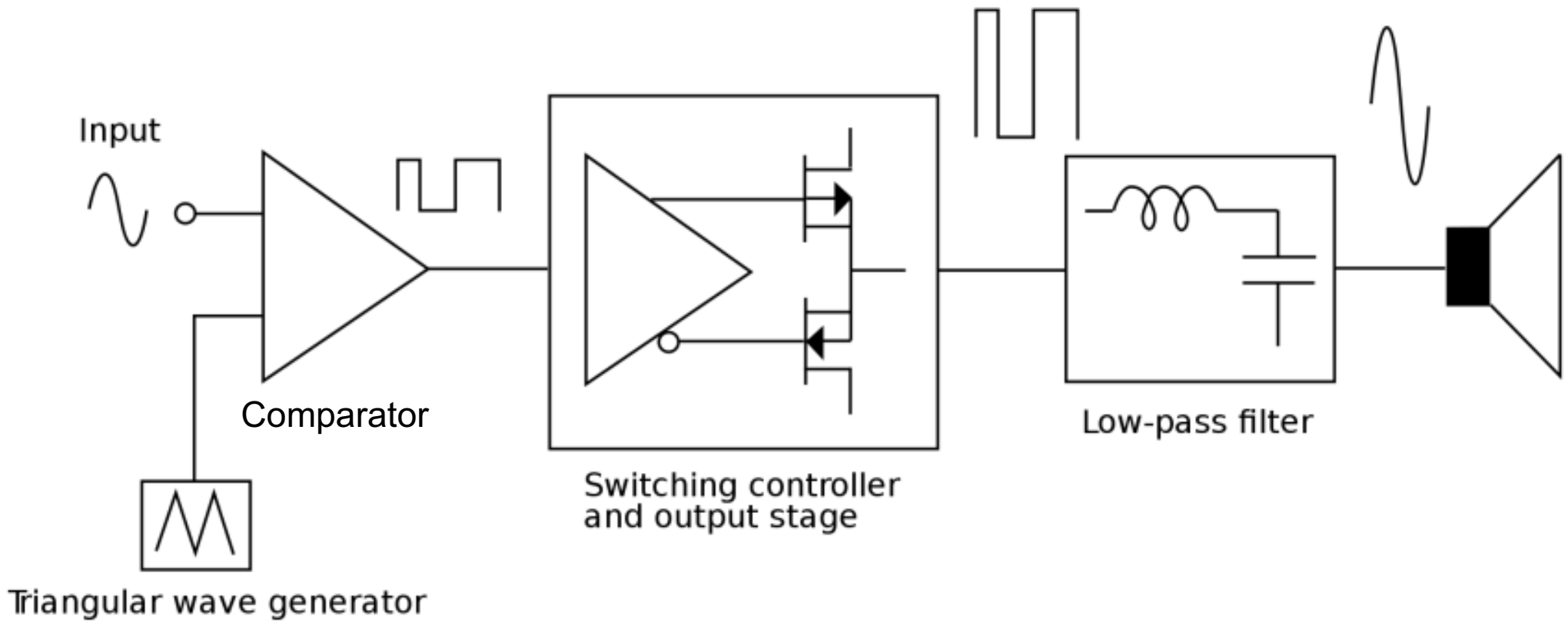


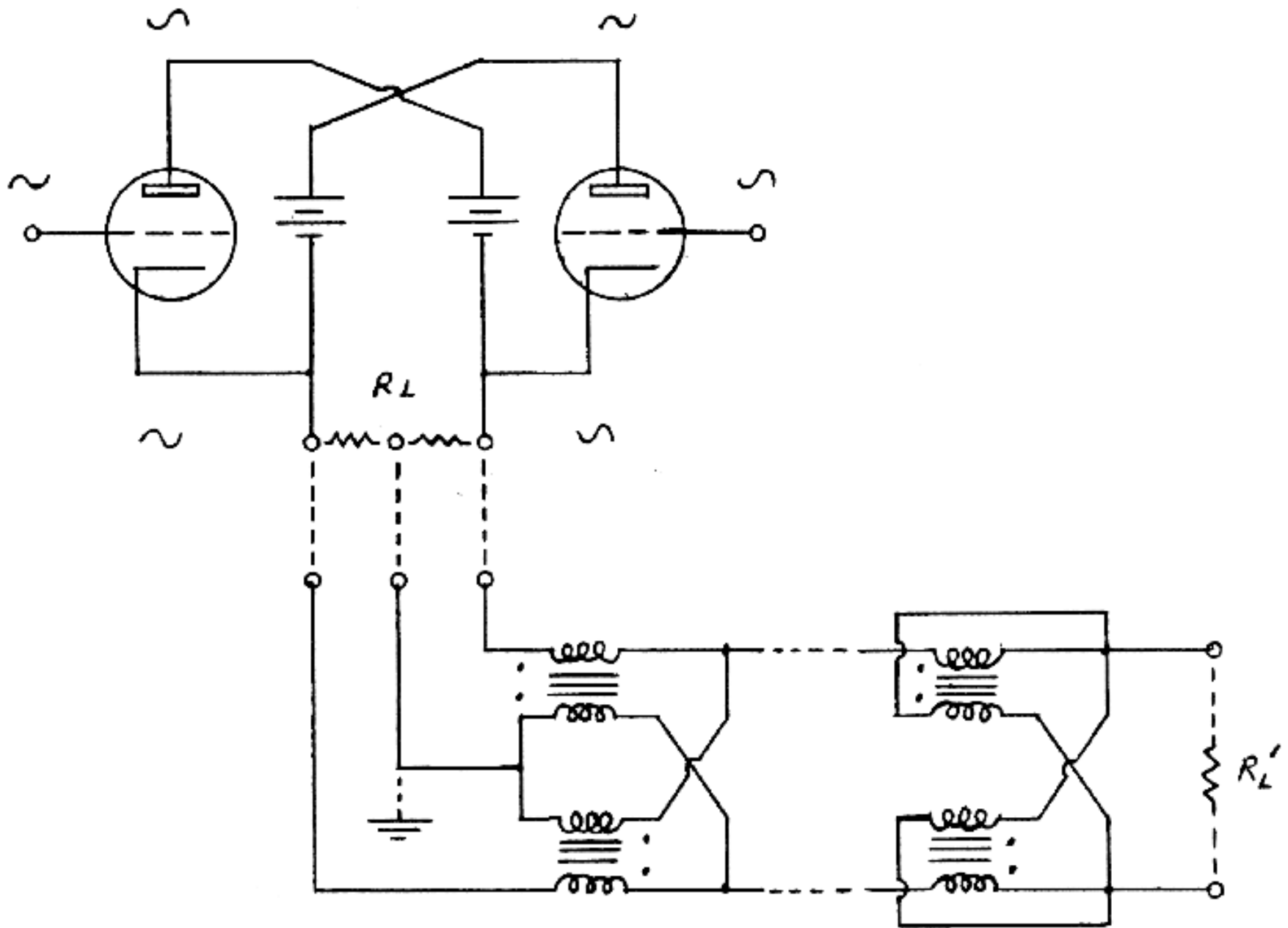
Figure 4: SPICE simulation of the output stage gain variation with and without a constant 1A of displacement current. The central peak is moved left from 0V to -40V.

1993 D. Self Current displacement amplifier

# **“Other” Amplifiers**

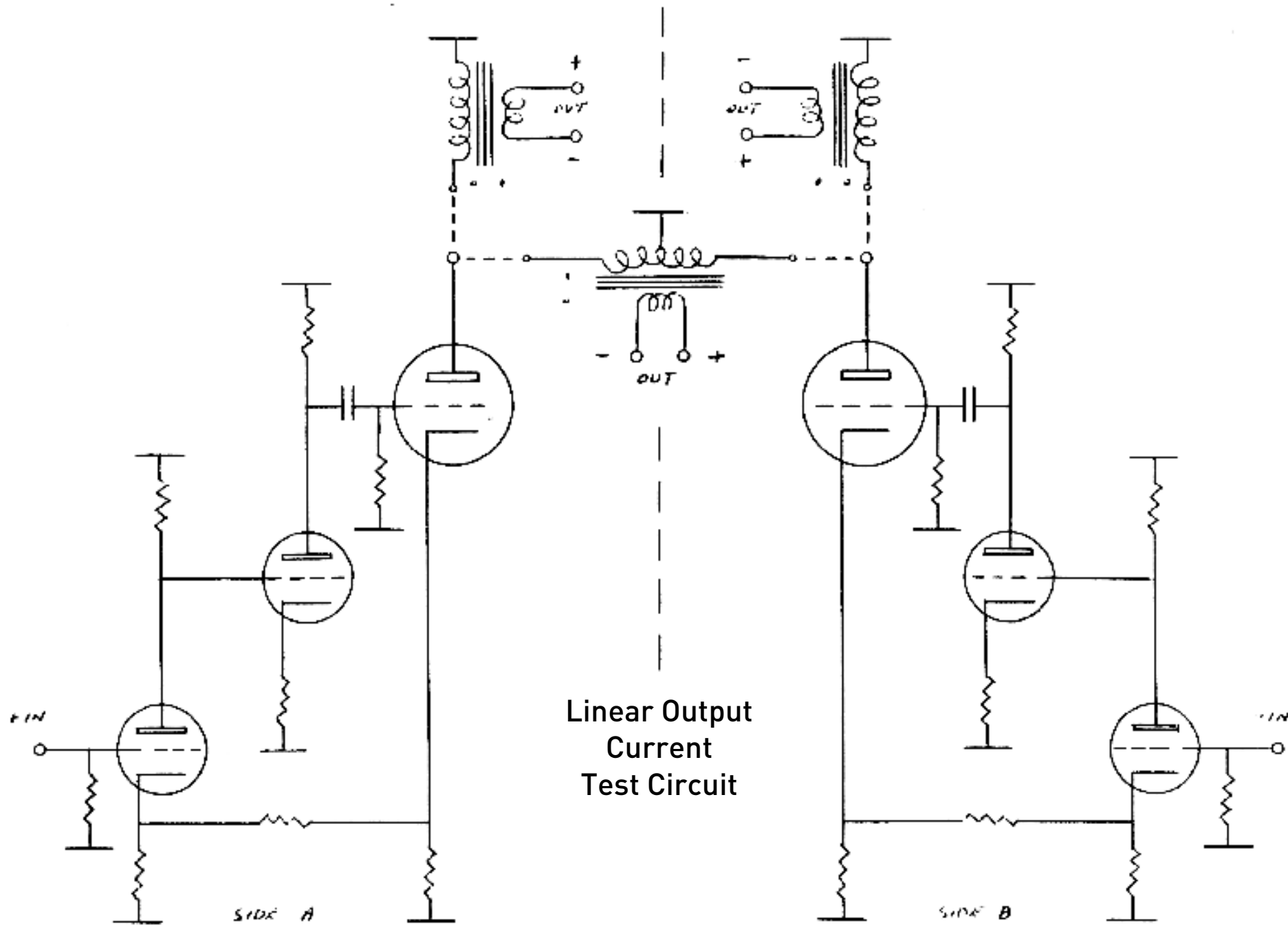


**Class D operation**

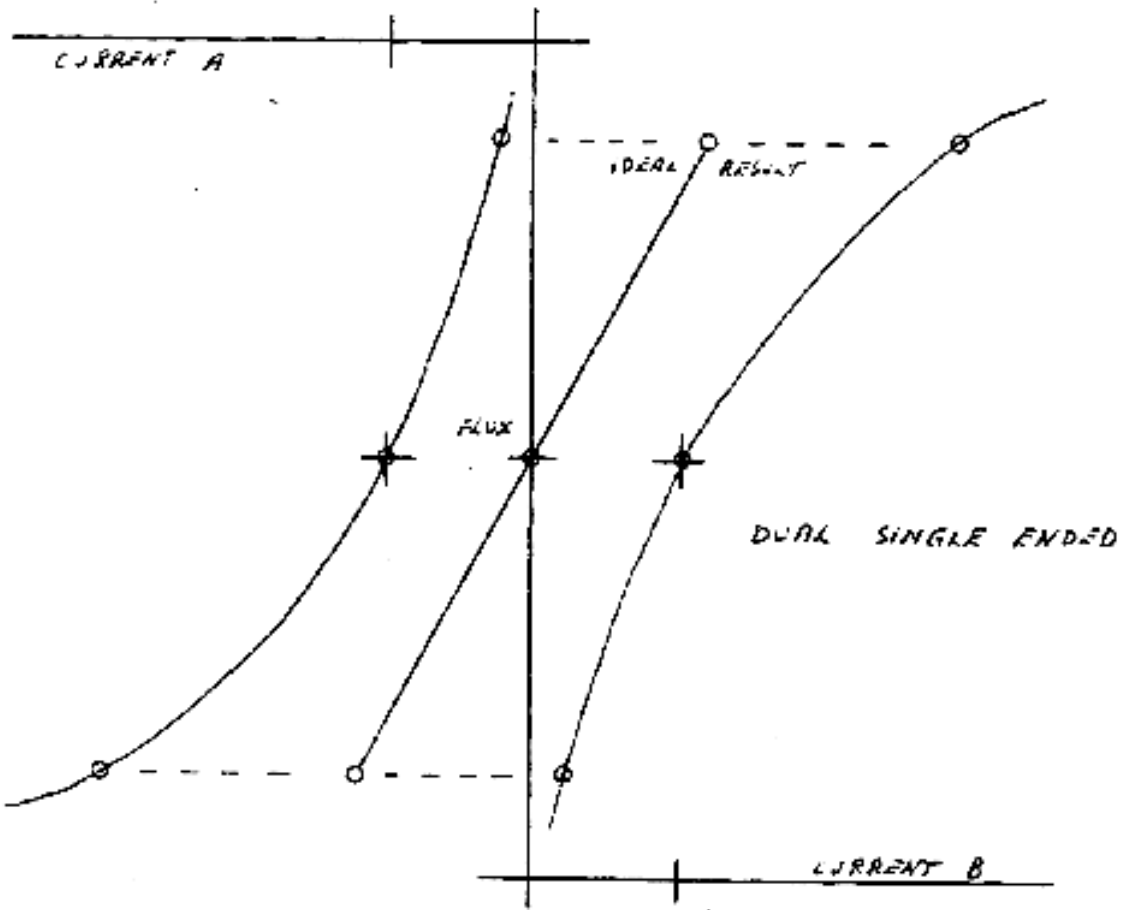
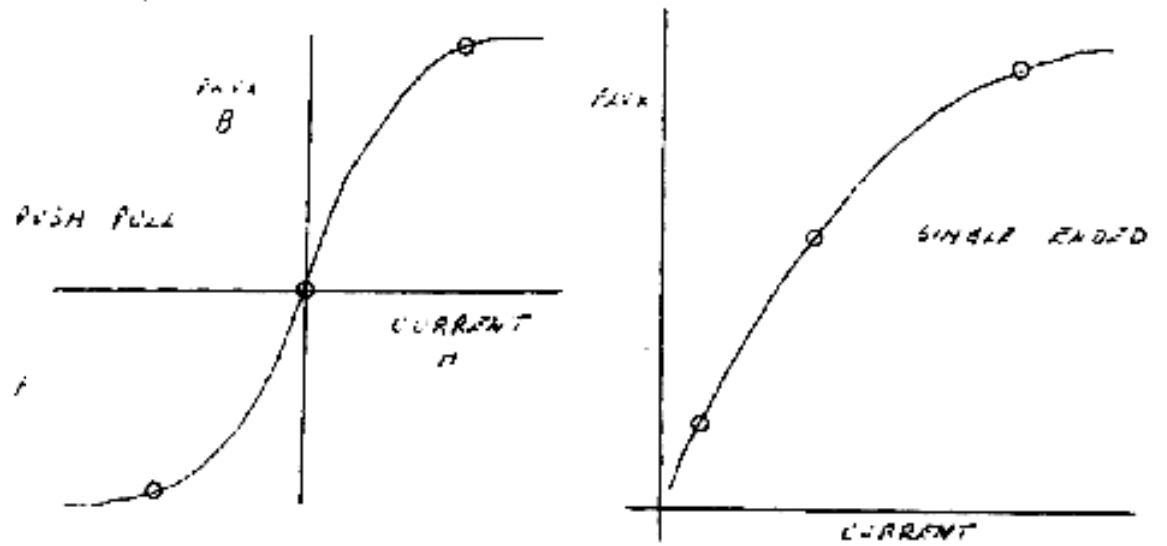


1993 G.J. Cohen

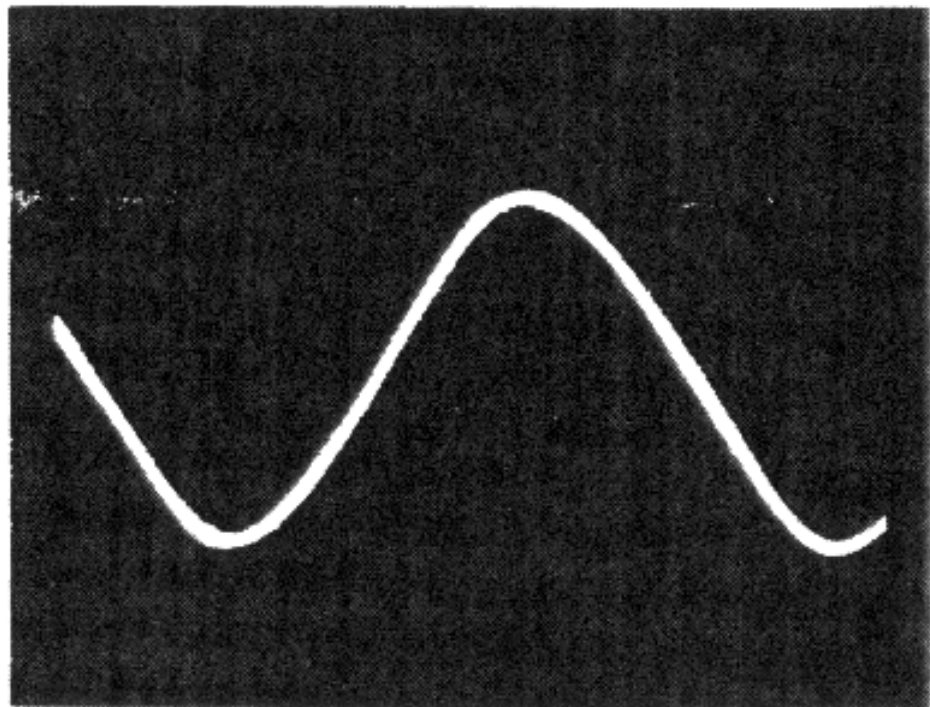
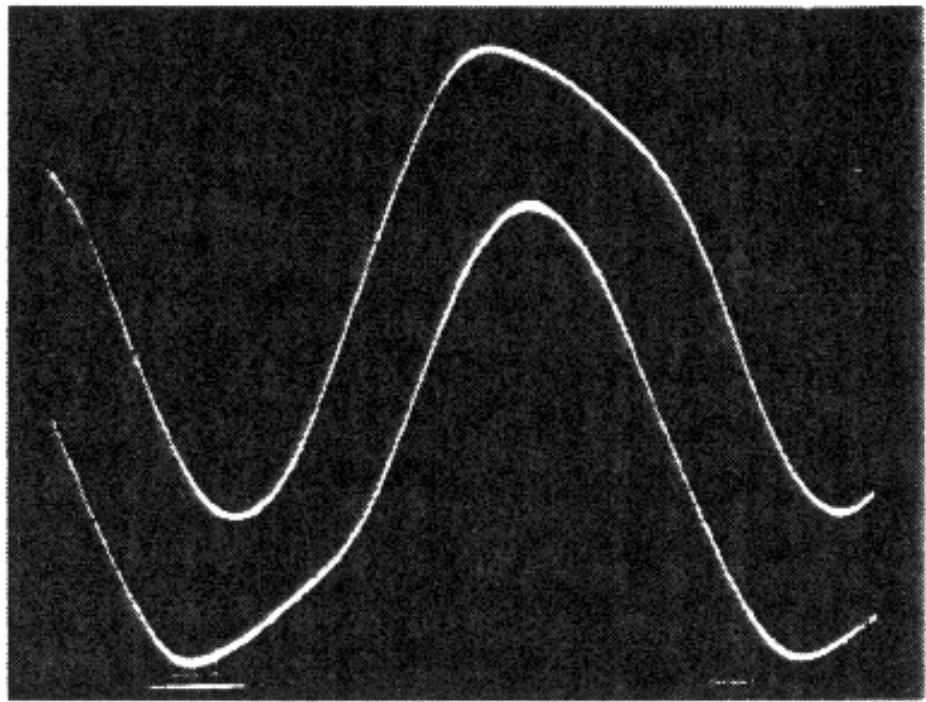
Transmission line transformers. AES Preprint 3692



1995 G.J. Cohen  
 Dual Single Ended Amplifier. AES Preprint 4028

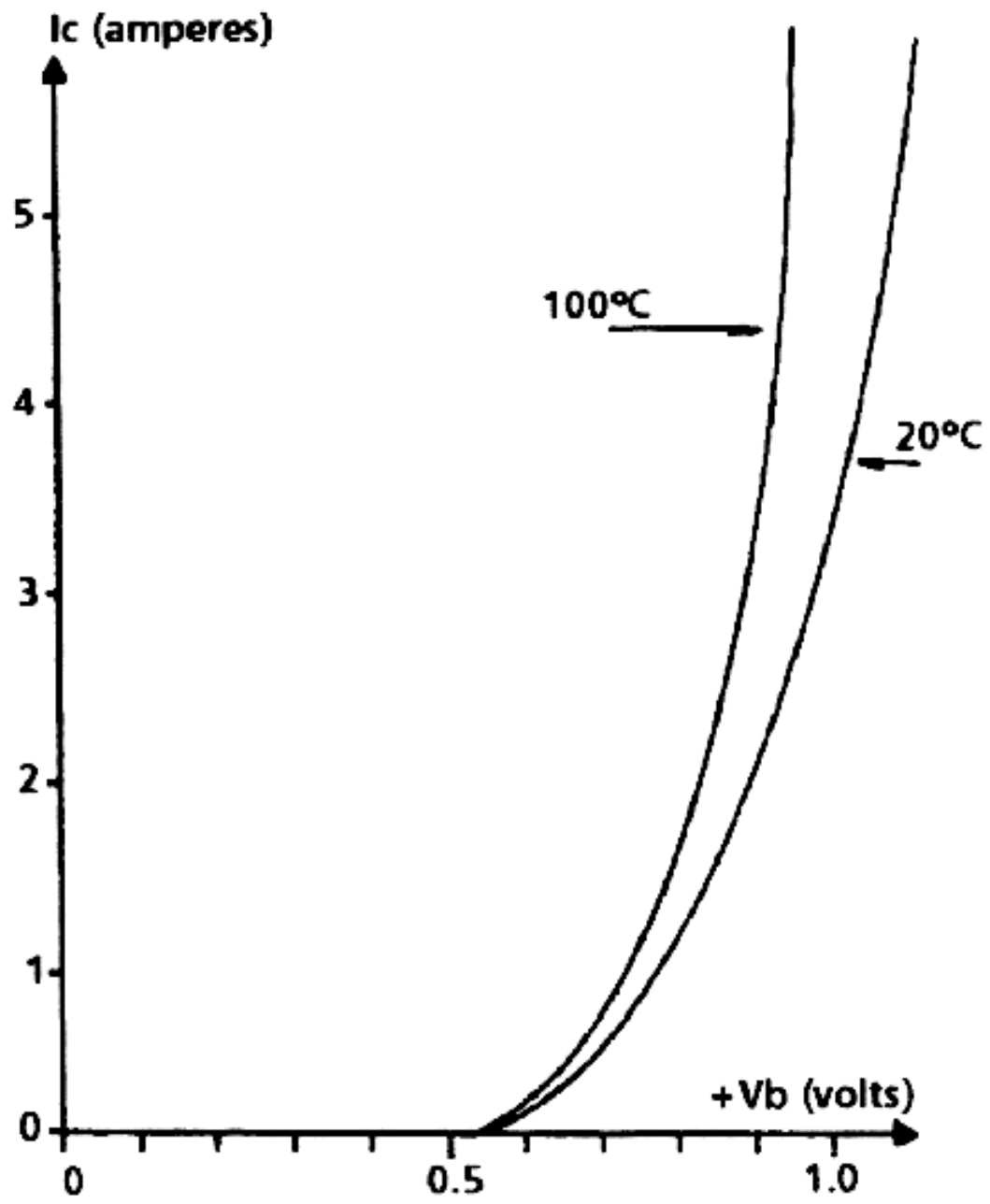


1995 G.J. Cohen  
 Dual Single Ended Amplifier.  
 (Showing Distortion Reduction)

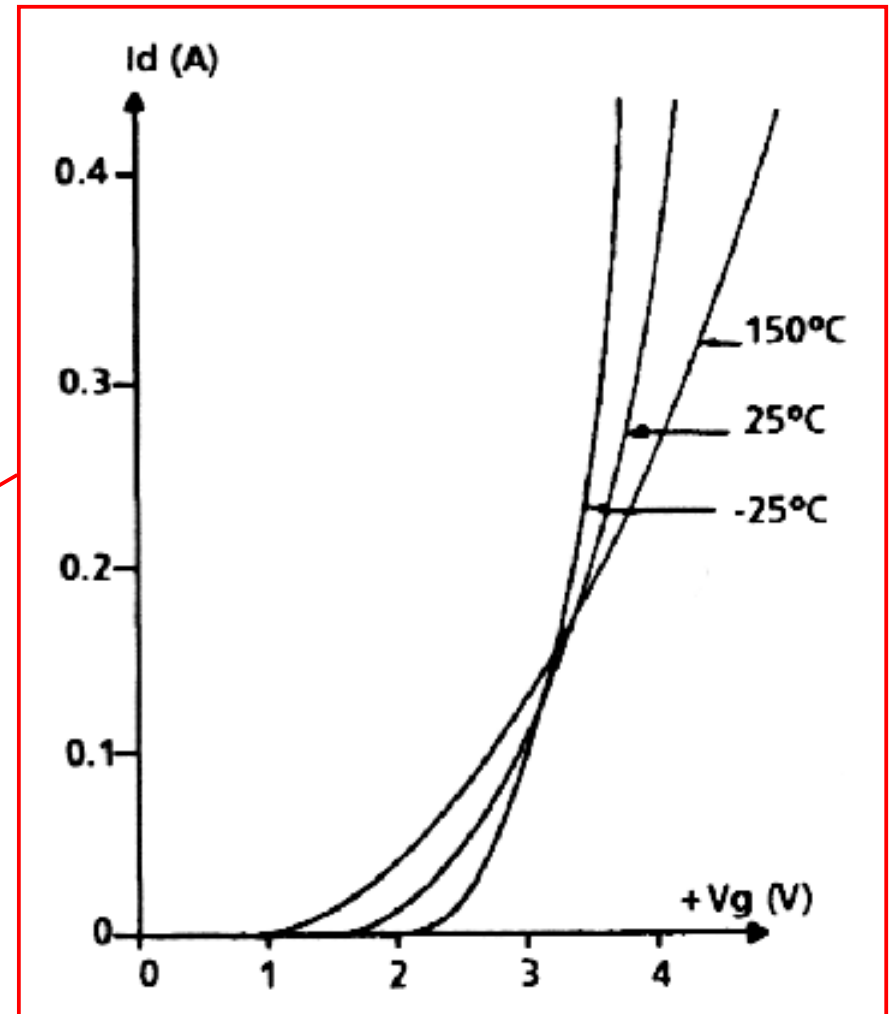
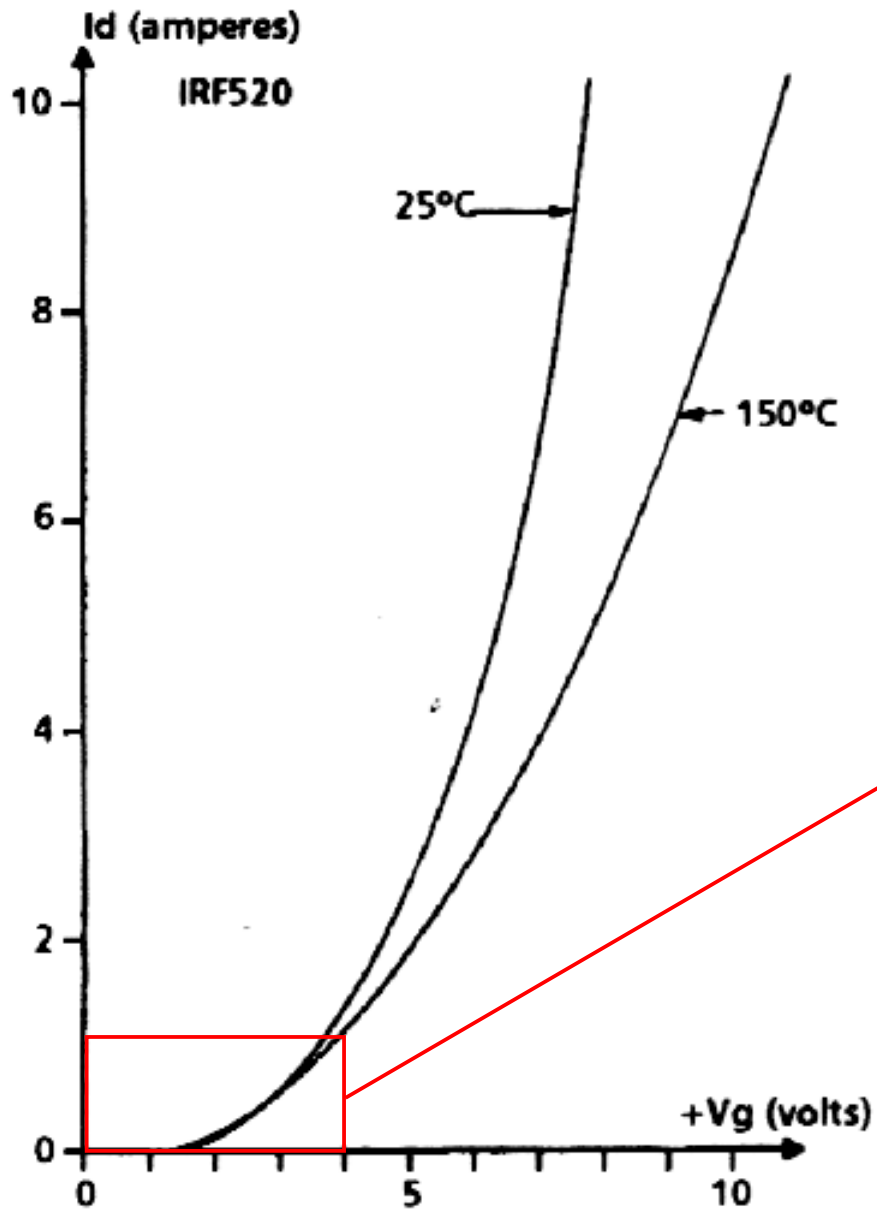


1995 G.J. Cohen  
Dual Single Ended Amplifier.  
(Showing Distortion Reduction)

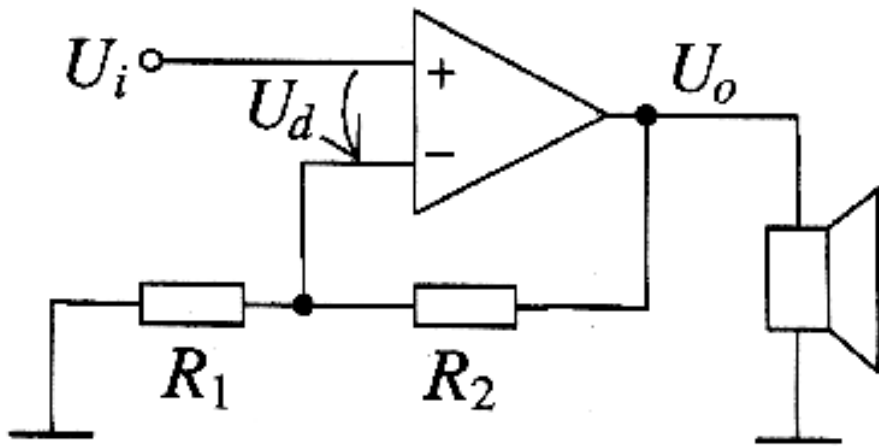




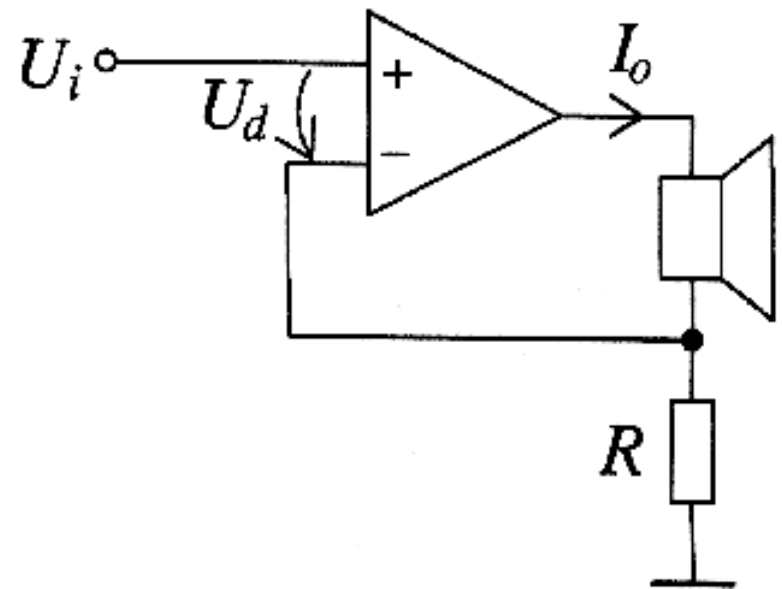
Bipolar Characteristics



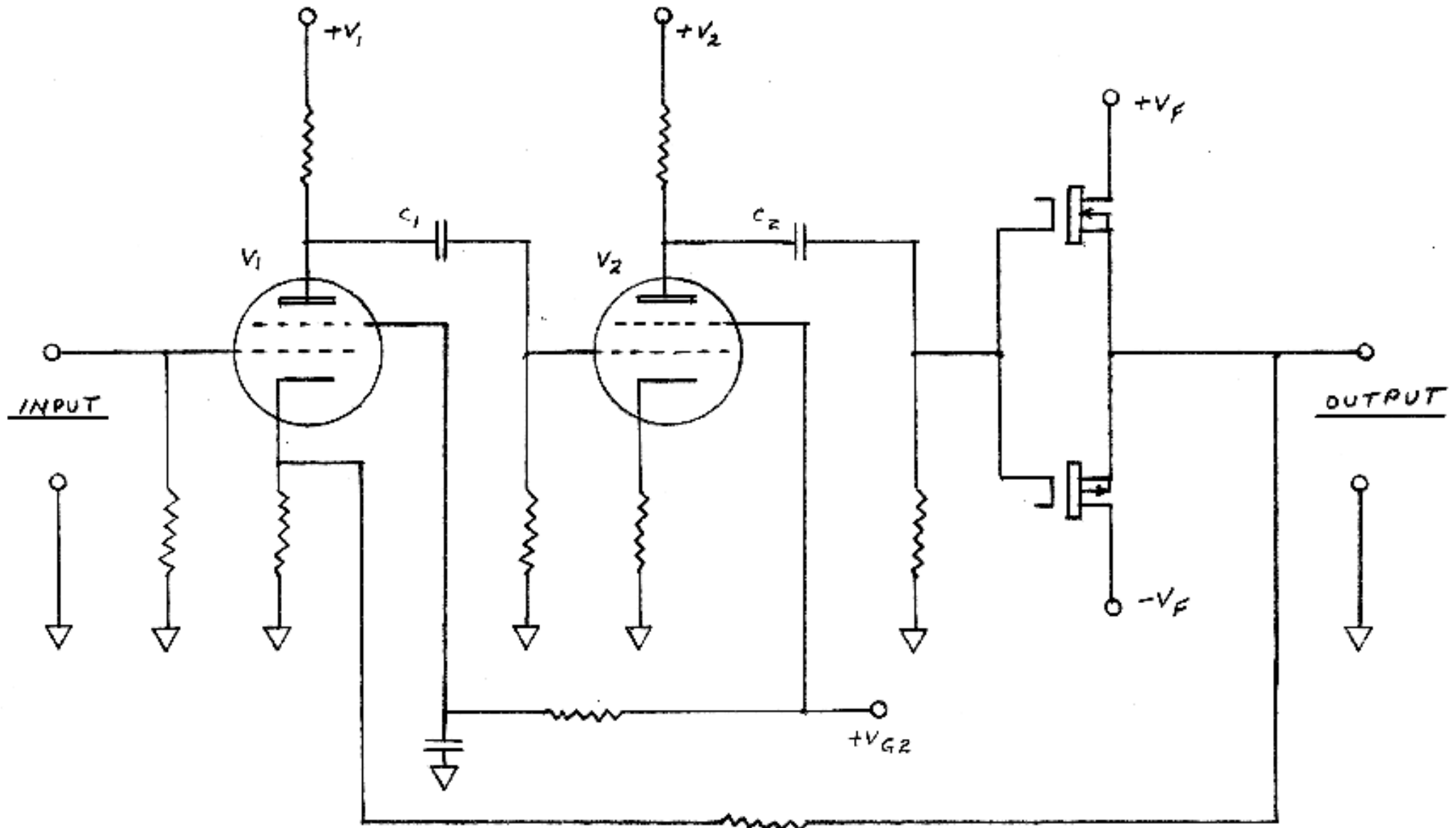
MOSFET Characteristics



Voltage Output Amplifier

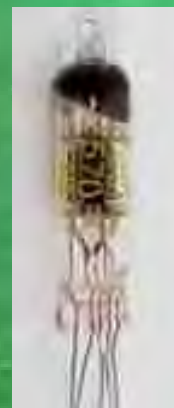


Current Output Amplifier



2011 G.J. Cohen  
Valve - FET Amplifier

1943 Zenith  
Hearing Aid Amplifier





2012 G.J. Cohen Headphone Amp



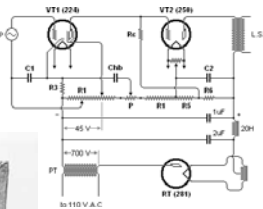
# Audio Power Amplifiers

History and design of the audio amplifier

Graeme J Cohen AES Sept 25 2012

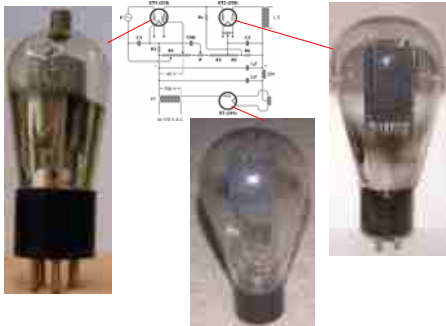
## Early High Quality Sound

The Loftin-White amplifier



The Loftin-White circuit as it was published in Radio News issue January 1929

- Possibly earliest famous amp.
- Direct coupled
- Pentode input, Triode output
- Minimum Components

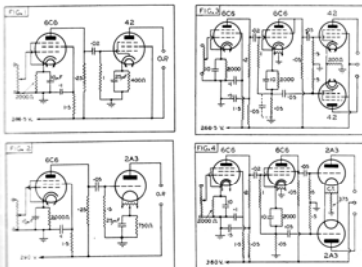


- Pentode silvering from getter
- Triode: solid metal anode
- Half wave rectifier with mesh anode

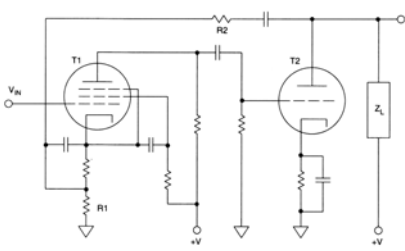
### POWER OUTPUT SYSTEMS

A Paper delivered before the New South Wales Division of The Institution of Radio Engineers, Australia at Science House, Sydney on December 5, 1936.

By F. Langford Smith\* B.Sc., B.E., M. Inst. R.E. (Aust.)



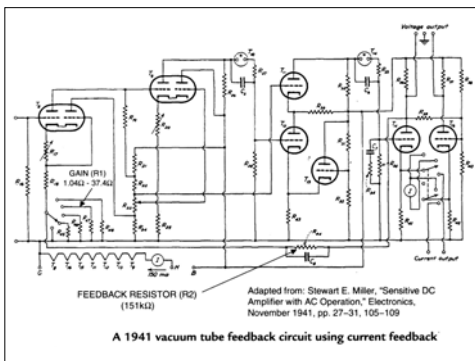
- F. Langford Smith presentation
- Pentode input stage
- Triode and Pentode outputs
- 1936 designs common in radios



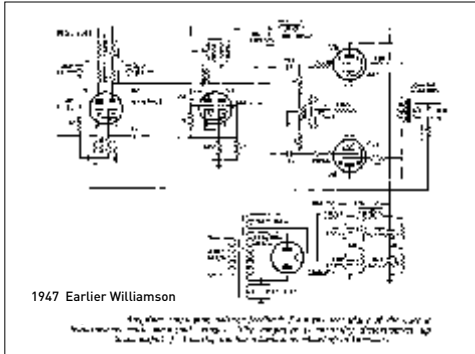
Adapted from: Frederick E. Terman, "Feedback Amplifier Design," Electronics, January 1937, pp. 12-15, 50.

A 1937 vacuum tube feedback circuit designed by Frederick E. Terman, using current feedback to the low impedance input cathode (adapted from Reference 2)

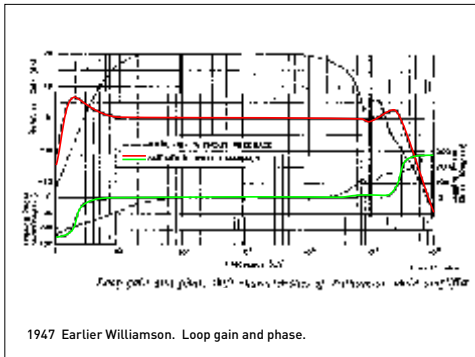
- F.E. Terman design 1937
- Pentode input, Triode output
- Current feedback to I/P cathode
- Forerunner of later designs



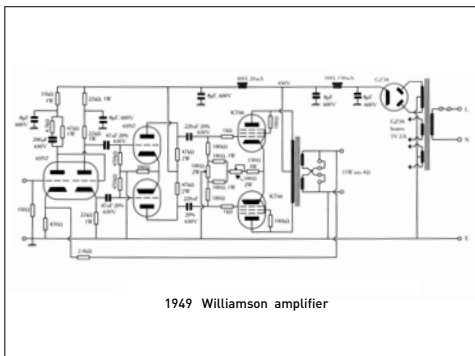
- Direct coupled push-pull design
- Neon tubes for voltage shift
- Current feedback
- Voltage and current output also used for analog computing



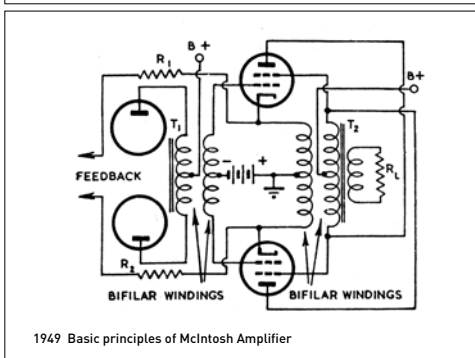
- Early Williamson design 1947
- Triode connected P-P 807's
- DC coupled input stage
- Minimal coupling capacitors



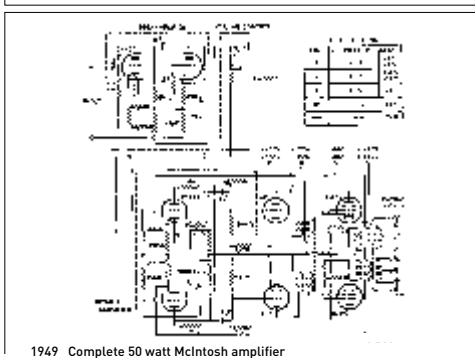
- Wide response with no feedback
- Well designed output transformer
- Smooth response with feedback
- Controlled phase shift with feedback



- Later Williamson design 1949
- Triode connected push-pull KT66's
- Extra compensation on input anode
- Extra power supply filter choke



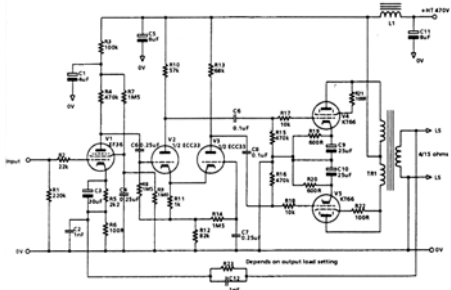
- Bifilar and Trifilar windings
- Screen grids connected to op. anodes
- Cathode windings
- Driver transformer for large swings



- Also 600 ohms from cathodes
- Fixed bias (maximum output)
- P-P feedback from cathodes
- Preamplifier built in

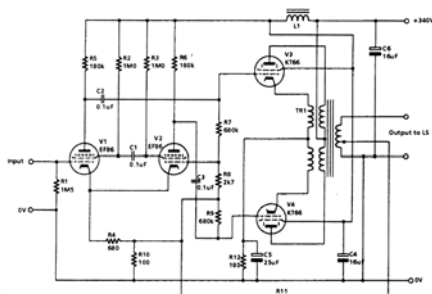


# Quality Sound 1950s



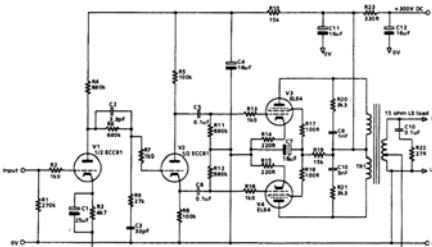
1949 The Leak TL12

- Triode connected KT66's
- "Long tail" phase splitter
- Single pentode input stage
- Compensation on feedback



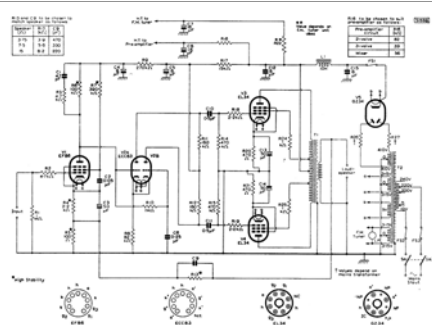
1952 The Quad amplifier

- Pentode connected KT66's
- Cathode windings
- Unique Pentode phase splitter with screen grids coupled



1957 Baxandall's simple amplifier

- Pentode connected EL84's
- Heavy decoupling of output screens
- Feedback from extra tap on O/P T/F
- DC Coupling of I/P with compensation



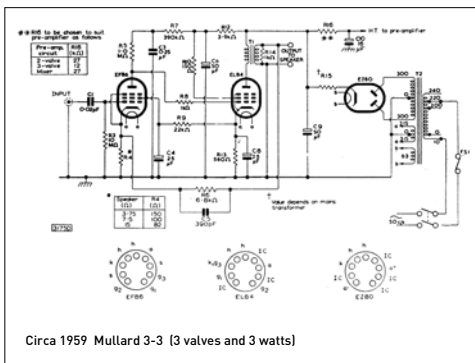
Circa 1959 Mullard 20W amplifier

- "Ultra Linear" connected O/P stage
- Pentode input stages DC coupled to phase splitter
- Minimal coupling capacitors

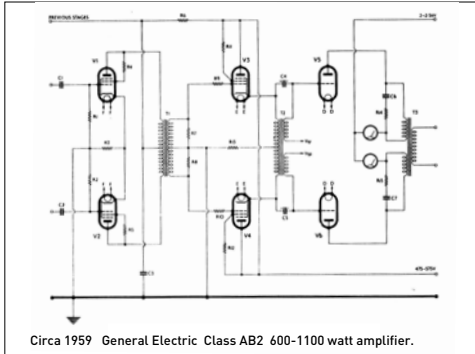
Comparison between Triode, Pentode and Distributed-load Operation of EL34's

Valve	Mode of Operation	Total Distortion (%)				
		10W	14W	20W	30W	40W
EL34	Triode connection	0.5	0.7	—	—	—
	Distributed load (a) 20% common winding	0.7	0.8	1.0	1.5	5.0
	(b) 43% common winding	0.6	0.7	0.8	1.0	—
	Pentode connection	1.5	2.0	2.5	4.0	6.0

- "Ultra Linear" or distributed load
- Triode: low power, low distortion
- Pentode: max power, max distortion
- 20% common winding:- better
- 43% common winding:- best

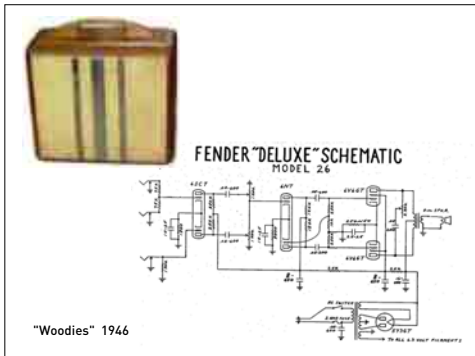


- Input Pentode, starvation condition
- gives maximum gain
- Both stages DC coupled
- Class "A" operation, 3 watt output



- Class "AB2" operation
- All stages triode connected
- Driver T/F because of grid current
- Equal turns on driver pri & sec with coupling caps. from cathodes to grids

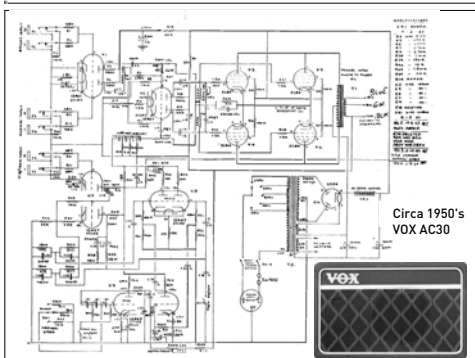
## Guitar Amplifiers



- Fender, "first" amplifier for guitars
- "Woodies" due to polished cabinets
- Input mixing stage, simple splitter
- No Feedback gives soft overload



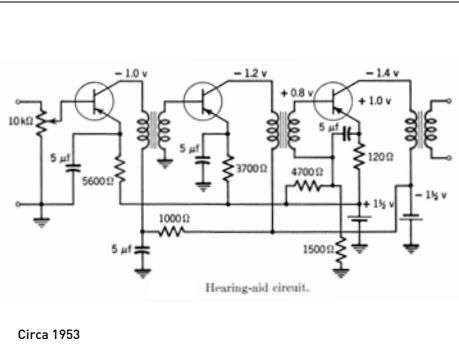
- Marshall, later & high power
- More complex
- Vibrato/tremelo added



- Vox, later design
- Also complex additions
- Some small sized models

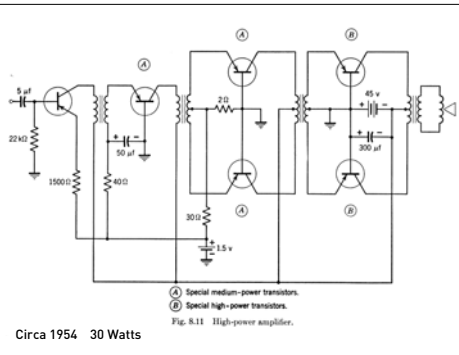
## Early Solid State Amplifiers

- Brattain, Bardeen & Schockly invented the transistor in December 1947 at Bell Labs.



Circa 1953

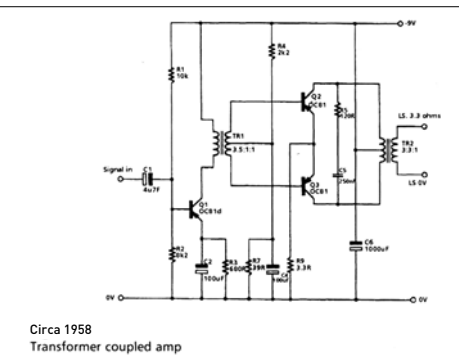
- Germanium PNP Transistor 1953
- Interstage coupling transformers
- Four only capacitors of same value
- Two of 1.5 volt batteries (+/- supply!)



Circa 1954 30 Watts

Fig. 8-11 High-power amplifier.

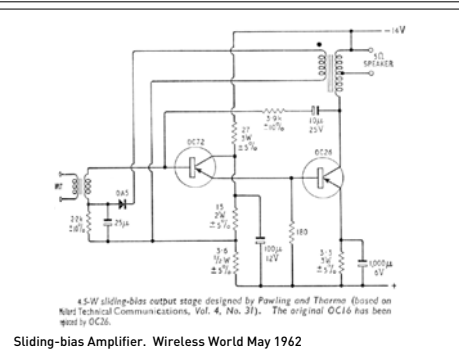
- High power (30W) Germanium power
- Grounded base stages, except input
- due to poor response of devices
- Therefore coupling transformers



Circa 1958

Transformer coupled amp

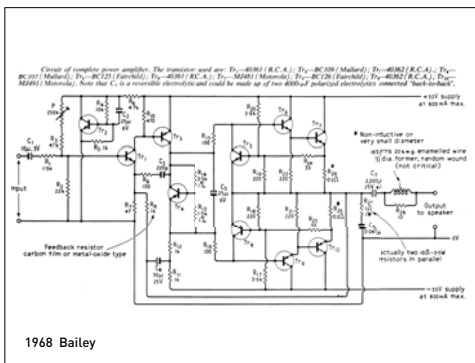
- Germanium with better freq. response
- Common emitter stages
- Still transformer coupled
- High gain, no feedback
- Commonly used in “Tranny” Radios



Sliding-bias Amplifier. Wireless World May 1962

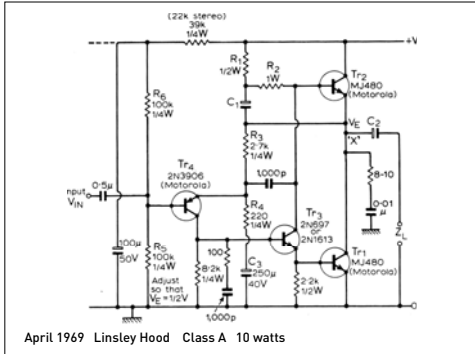
- Class “A” low to high bias O/P stage
- Bias increased for higher average signal. i.e. Low average dissipation
- Possibly for radio comms use

## “Modern” Solid State Amplifiers



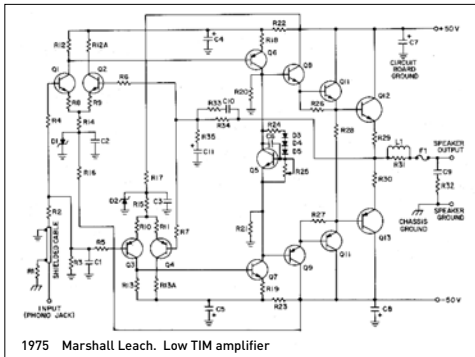
1968 Bailey

- Early use of symmetrical voltage rails
- Early use of overload protection
- Early bias compensation on input
- Symmetrical output stage and Zobel network



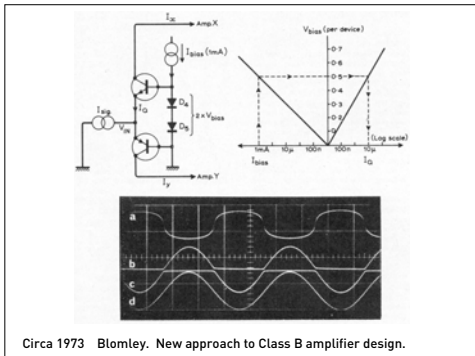
April 1969 Linsley Hood Class A 10 watts

- J.L. Hood 10 watt Class "A"
- NPN output transistors only
- Very high frequency driver transistors so loop gain less than unity at 180°
- No crossover distortion



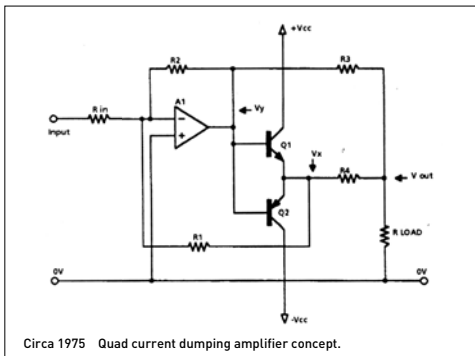
1975 Marshall Leach. Low TIM amplifier

- Low transient intermod. distortion
- Fully complementary-symmetry
- D.C. coupled
- 20dB or less feedback
- RFI input protection



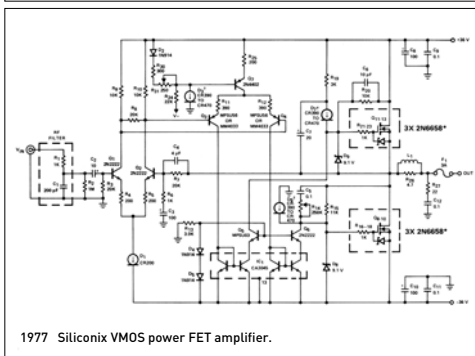
Circa 1973 Blomley. New approach to Class B amplifier design.

- Single ended input current switched to P-P output current in class "B"
- Bipolar transistor true LOG operation
- Thermal tracking of this function



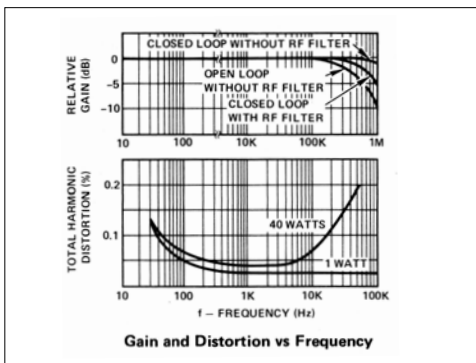
Circa 1975 Quad current dumping amplifier concept.

- QUAD unique current dumping amp.
- Class "A" at low level & Class "B" at high levels via feedback paths
- The four feedback components are a frequency dependant balanced bridge

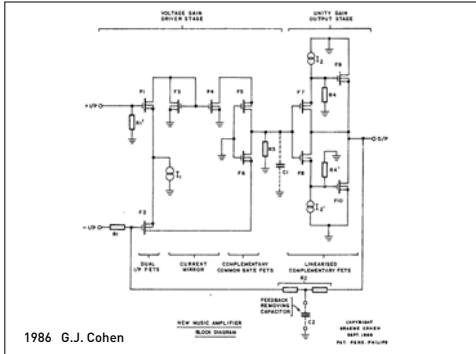


1977 Silicon VMOS power FET amplifier.

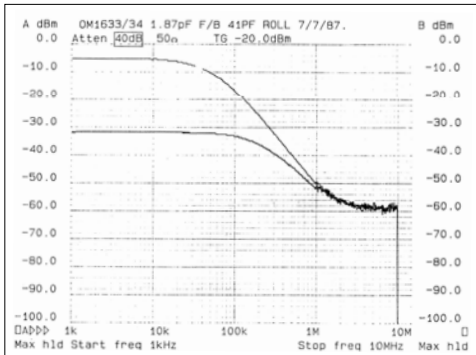
- Quasi-complimentary N-Channel VMOS only available at this time
- Hence current mirrors used for drive
- Low feedback approximately 20dB



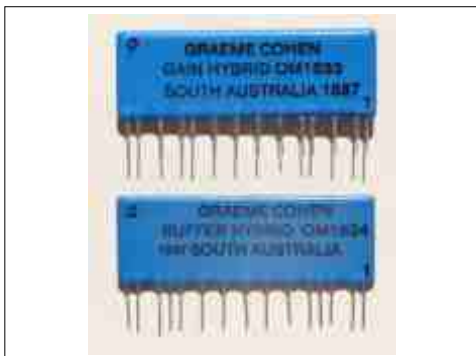
- Low distortion from 40Hz - 20kHz
- Open loop -3dB to 40kHz
- RFI input filter curve shown



- All FET design, used hybrid
- Single pole response (C1), gate cap.
- Modest feedback
- Balanced input



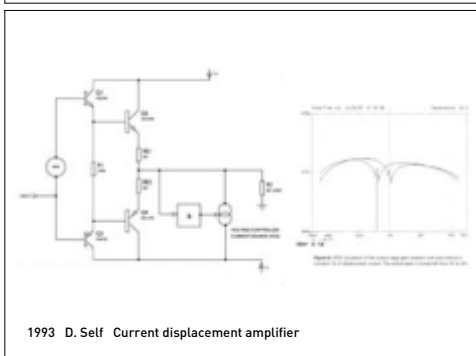
- Open loop -3dB to 40kHz
- Closed loop -3dB to ~150kHz
- Overall smooth response
- Response to DC. No coupling, feedback or bypass capacitors used



- Hybrids with minimal ext. components
- Used in FESMOS amplifiers
- Ease of servicing (replace hybrids)

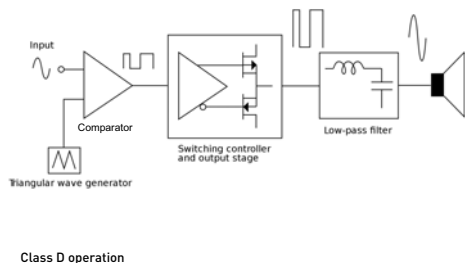


- Prototype for FESMOS development
- 500 watts per channel
- Heatsink folds up for servicing
- 2RU for proto., Conv. cooling

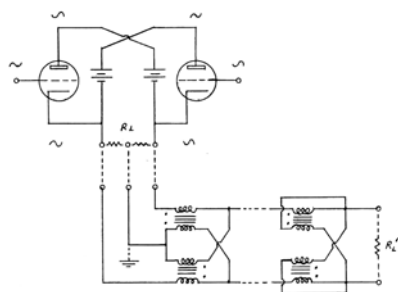


- Bias current change with signal
- Similar but opposite to sliding-bias
- Question output current (bias) change under dynamic conditions

# “Other“ Amplifiers

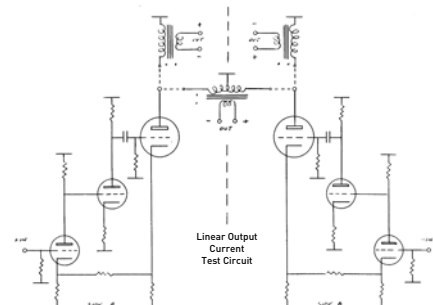


- Class “D” efficient operation
- Uses pulse width modulation
- Low pass filter before speaker
- Possible radiation of switching noise



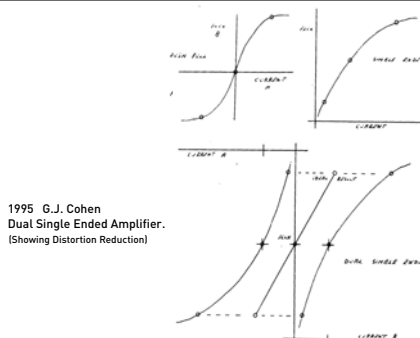
1993 G.J. Cohen  
Transmission line transformers. AES Preprint 3692

- Bifilar auto-transformer (No DC)
- Triode anode and cathode output
- Lower turns, tighter coupling
- Two floating power supplies



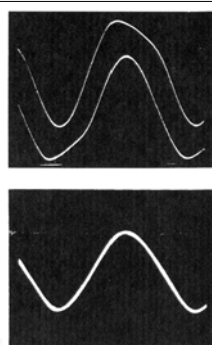
1995 G.J. Cohen  
Dual Single Ended Amplifier. AES Preprint 4028

- 2 single ended Class “A” per channel
- Test circuit to generate current O/P to compare P-P, and 2 Class “A”, added



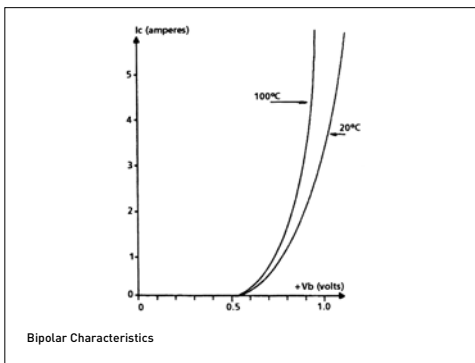
1995 G.J. Cohen  
Dual Single Ended Amplifier.  
(Showing Distortion Reduction)

- Two single ended transformers showing some distortion reduction

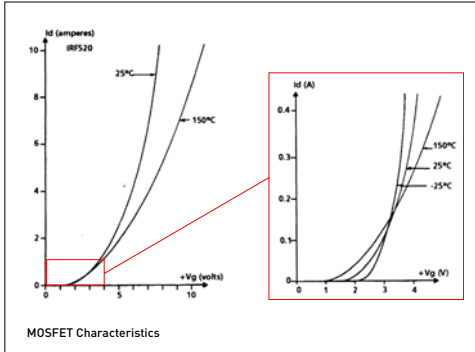


1995 G.J. Cohen  
Dual Single Ended Amplifier.  
(Showing Distortion Reduction)

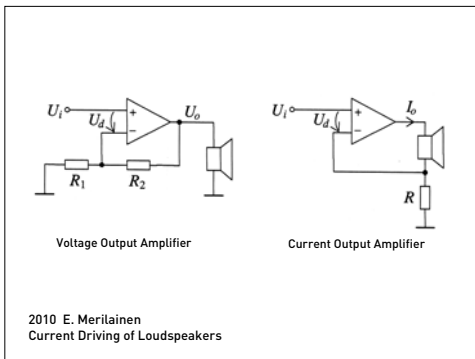
- Individual waveforms approaching overload
- Combined waveforms



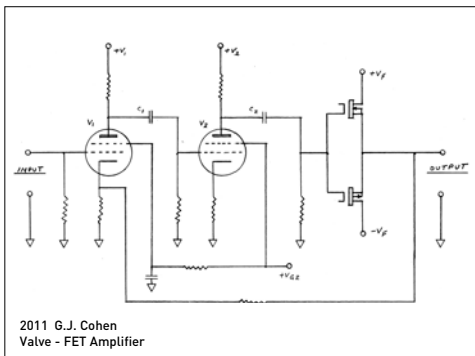
- Bipolar junction transistor curves
- Steep gradient due to high gain
- Has sharp turn-on for voltage drive
- Possible thermal run-away



- Field Effect Transistor curves
- Gentle gradient, lower gain
- Gradual turn-on
- Reduced current with higher temp.
- Zero temperature coefficient at "A" to "AB" transition



- Current drive to speakers
- Plus: holds current at resonance
- Minus: has low damping for transients
- Speakers are usually designed for voltage (low impedance) drive



- Valve input & driver with FET output
- Valves for voltage gain
- FETs for current gain
- Valve amp with no O/P transformer
- 2 coupling caps. Min. phase shift
- No bypass caps. in feedback path



- 1943 Hearing aid amplifier
- Valves developed for this in 1942
- Inbuilt mic. above clip for coat pocket
- Separate batteries and earpiece



- Output impedance settable from one ohm up to 120 ohms (DIN Spec)
- Valves are low distortion types